# VISVESVARAYA TECHNOLOGICAL UNIVERSITY, BELAGAVI.



# Scheme of Teaching and Examinations and Syllabus M.Tech in INDUSTRIAL AUTOMATION ENGINEERING (MIA) (Effective from the Academic year 2022-23)

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# VISVESVARAYA TECHNOLOGICAL UNIVERSITY, BELAGAVI Scheme of Teaching and Examinations – 2022 M.Tech. in INDUSTRIAL AUTOMATION ENGINEERING(MIA) Choice Based Credit System (CBCS) and Outcome-Based Education (OBE)

#### LSEMESTER

				Teaching Hours per Week			Examination				
S I	Course	Course Code	Course Title Ti		Pr ac tic al /S e mi na r	Tutorial / Skill Develop ment activitie s	D ur ati on in ho ur	CIE Mar ks	SEE Mark s	To ta I M ar ks	Cr ed its
				L	Р	T/SDA	]				
1	BSC	22MIA/MAR11	Applied Mathematics	03			03	50	50	100	3
2	IPCC	22MIA/MAR12	Computer Integrated Manufacturing	03	02		03	50	50	100	4
3	PCC	22MIA13	Artificial Intelligence and Expert System in Automation	03		02	03	50	50	100	4
4	PCC	22MIA14	Additive Manufacturing Technologies	02		02	03	50	50	100	3
5	PCC	22MIA/MAR15	Sensors Applications in Manufacturing	02		02	03	50	50	100	3
6	MCC	22RMI16	Research Methodology and IPR	03			03	50	50	100	3
7	PCCL	22MIAL17	PLC and Sensors Laboratory	01	02	00	03	50	50	100	2
8	8 AUD/AEC 22AUD18/ 22AEC18 BOS Recommended ONLINE Courses		Classes and evaluation procedures are as per the policy of the online course providers.				the	PP			
			TOTAL	17	04	06	21	350	350	700	22

Note: BSC-Basic Science Courses, PCC: Professional core. IPCC-Integrated Professional Core Courses, MCC- Mandatory Credit Course, AUD/AEC –Audit Course / Ability Enhancement Course(A pass in AUD/AEC is mandatory for the award of the degree)

Integrated Professional Core Course (IPCC): Integrated Professional Core Course (IPCC): Refers to Professional Theory Core Course Integrated with practical of the same course. The theory part of the IPCC shall be evaluated both by CIE and SEE. The practical part shall be evaluated by only CIE (no SEE). However, questions from the practical part of IPCC shall be included in the SEE question paper.

Audit Courses /Ability Enhancement Courses Suggested by BOS (ONLINE courses): Audit Courses: ....These are prerequisite courses suggested by the concerned Board of Studies. Ability Enhancement Courses will be suggested by the BoS if prerequisite courses are not required for the programs. Ability Enhancement Courses:

- These courses are prescribed to help students to enhance their skills in fields connected to the field of specialisation as well allied fields that leads to employable skills.
  Involving in learning such courses are impetus to lifelong learning.
- The courses under this category are online courses published in advance and approved by the concerned Board of Studies.
- Registration to Audit /Ability Enhancement Course shall be done in consultation with the mentor and is compulsory during the concerned semester.
- In case a candidate fails to appear for the proctored examination or fails to pass the selected online course, he/she can register and appear for the same course if offered during the next session or register for a new course offered during that session, in consultation with the mentor.
- The Audit Ability Enhancement Course carries no credit and is not counted for vertical progression. However, a pass in such a course is mandatory for the award of the
  degree.

Skill Development Activities: Under Skill Development Activities in a concerning course, the students should

- 1. Interact with industry (small, medium, and large).
- 2. Involve in research/testing/projects to understand their problems and help creative and innovative methods to solve the problem.
- 3. Involve in case studies and field visits/ fieldwork.
- 4. Accustom to the use of standards/codes etc., to narrow the gap between academia and industry.
- 5. Handle advanced instruments to enhance technical talent.
- **6.** Gain confidence in modelling of systems and algorithms for transient and steady-state operations, thermal study, etc.
- 7. Work on different software/s (tools) to simulate, analyze and authenticate the output to interpret and conclude.

All activities should enhance student's abilities to employment and/or self-employment opportunities, management skills, Statistical analysis, fiscal expertise, etc.

Students and the course instructor/s to involve either individually or in groups to interact together to enhance the learning and application skills of the study they have undertaken. The students with the help of the course teacher can take up relevant technical –activities which will enhance their skill. The prepared report shall be evaluated for CIE marks.

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# **Program Outcome of the Course**

POs	Description
PO1:	Acquire, demonstrate, and apply basic knowledge in the field of Industrial Automation Engineering.
DO3:	Identify problems in the field of Industrial Automation Engineering, formulate them and solve by using
PO2:	advanced techniques.
DO3.	Independently carry out research/investigation and developmental work to solve practical problems in
PO3:	Industrial Automation Engineering.
PO4:	Write and present a substantial technical report/document.
PO5:	Demonstrate a degree of mastery over Industrial Automation Engineering.
PO6:	Employ Artificial Intelligence and robotics tool to cater into Industrial Automation needs in both discrete
PO6.	and process plants.
PO7:	Provide solutions to varied engineering problems through the interpretation of data using modern
FU/.	computational tools.

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Applied Mathematics  Common to MIA/MAR			
Course Code	22MIA11	CIE Marks	50
Teaching Hours/Week (L:P:SDA)	3:0:0	SEE Marks	50
Total Hours of Pedagogy	40	Total Marks	100
Credits	03	Exam Hours	03

#### **Course Learning objectives:**

Teaching and Learning Process

The goal of this course is to comprehend

- Solution of linear algebraic equations, basic concepts of vector space, linear transformation, Eigenvalues, Eigenvectors and construction of orthonormal basis.
- To extract maximum information about the population by examining the samples of the population.
- 3. Concepts of random variables, probability distributions, Markov chains and queuing systems.

#### Module-1

Linear Algebra I : Solution of system of linear algebraic equations Triangularization method, Cholesky's method, Partition method, Gauss Seidel iterative method

Teaching and Learning Process Chalk and Talk and Power Point Presentation

# Module-2 Linear Algebra - 2: Vectors & vector spaces, Linear Transformations - Kernel, Range, Matrix of linear transformation, Inverse linear transformation, Inner product, Length / Norm. Orthogonality, orthogonal projections, Orthonormal bases. Gram-Schmidt process. Chalk and Talk and Power Point Presentation Teaching and Learning Process Module-3 Linear Algebra - 3: Eigen values & Eigen vectors, Diagonalisation of a matrix, acobi's method for diagonalisation of symmetric matrices Power method, Inverse power method, Singular Value Decomposition. Chalk and Talk and Power Point Presentation Teaching and Learning Process Module-4 Sampling Theory: Random sampling, Sampling distributions, Parameter estimation, Testing of hypothesis, Analysis of variance, Significance tests. Teaching and Learning Process Chalk and Talk and Power Point Presentation Module-5 Probability: Joint probability distribution, Markov chains - probability vector, stochastic matrix, transition probability matrix, Concept of queuing – M/M/1 and M/G/1 queuing system

Chalk and Talk and Power Point Presentation

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#### Assessment Details (both CIE and SEE)

The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together.

#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- 2. Two assignments each of **20 Marks** or **one Skill Development Activity of 40 marks** to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources: Books**

- 1. Numerical methods for Scientific and engg computation, M K Jain, S.R.K Iyengar, R K. Jain, , New Age International, 2003.
- 2. Introductory Methods of Numerical Analysis S.S.Sastry, , PHI, 2005.
- 3. Linear Algebra Larson & Falvo (Cengage learning)
- 4. Higher Engineering Mathematics Dr. B.V. Ramana, 5 th edition, Tata McGraw Hill publications.
- 5. Higher Engineering Mathematics Dr. B.S. Grewal, 42nd edition, Khanna publication. Probability and Statistics Schaum Series (All lates teditions)

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/pOtnzAXIXvI?list=PL3pGy4HtqwD0CWdFuygdF-gk0ORk5EFZg
- https://youtu.be/zT83sJ5IrEE?list=PLyqSpQzTE6M-QT7PvEBHV0iNMvZk9mocO

# Course outcome (Course Skill Set)

At the end of the course the student will be able to:

Sl. No.	Description	Blooms Level
CO1	Apply matrix and iterative methods to solve a system of linear algebraic equations.	L3
CO2	Apply geometry of Linear transformations and construct orthonormal basis of an inner product space	L2
CO3	Diagonalising a matrix by finding the eigenvalues and the corresponding eigenvectors, compute the smallest and the largest eigenvalues and also singular values.	L3
CO4	Use statistical tools to draw inferences for the given data	L2

#### Mapping of COs and POs

	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	2	1
CO2	3	2	1	2	2	3	2
CO3	3	2	1	2	2	1	2
CO4	3	2	1	2	1	1	2

1:Slight (Low) 2:Moderate (Medium) 3: Substantial (High) "-": no correlation

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Computer Integrated Manufacturing			
Course Code	22MIA12	CIE Marks	50
Teaching Hours/Week (L:P:SDA)	3:2:0	SEE Marks	50
Total Hours of Pedagogy	40 + 12Hours	Total Marks	100
Credits	04	Exam Hours	03

#### Course objectives:

Understand the importance of product development through CIM. Get knowledge of shop floor control, Computer Integrated Manufacturing and Automation. Adopt appropriate material handling and storage in an automated manufacturing environment. Incorporate methods of utilization of appropriate features in CAD application enhancing productivity.

#### **MODULE-1**

**Introduction to Computer integrated Manufacturing Systems:** Manufacturing Systems, Types of Manufacturing Systems, Machine Tools and related equipment's, Material Handling Systems, Computer monitoring and control, Manufacturing support systems, Functions of computers in CIMS: CIMS Data Files, System Reports, Benefits of Computer integrated Manufacturing Systems.

**Fundamentals of Numerical Control:** Basic concepts of NC, Classification of NC- Point to Point and contouring, Incremental and absolute system, Open loop and closed loop system, Advantages of NC.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation

#### **MODULE-2**

**CNC Hardware fundamentals:** Structure of CNC machine tools, Spindle design, Drives, actuation systems, feedback devices: optical rotary encoder, linear scale, axes standards.

**CNC tooling:** cutting tool materials, turning tool geometry, milling tool systems, tool presetting, and Automatic tool changers. Work holding, cutting process parameter selection.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation	
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#### **MODULE-3**

**N.C part programming:** Introduction, manual part programming, Practical Exercises on NC part programming, computer assisted part programming. NC part programming languages, the APT language, the macro statement in APT

Computer Controls in NC: CNC Technology: Functions of CNC Control in Machine Tools, Advantages of CNC, Direct Numerical Control(DNC Systems): Configuration of DNC system, Functions of DNC, Communication between DNC computer & MCU, Advantages of DNC,

Teaching-Learning Process	Chalk and Talk and Power Point Presentation	
MODULE-4		

**Adaptive control**: machining systems. Adaptive control optimization system, adaptive control constraint system, applications to machining processes, Benefits of Adaptive control Machining.

**Industrial Robotics:** Robotics technology: Types of Robots, Robot Technology Levels, Robot geometric configurations and Technical Features, basic robot motions, programs the robot, robot programming languages, end effectors, Work-cell control and Interlocks, robotic sensors. Robot applications: general considerations in robot applications, applications in Material transfer, machine loading, welding, spray coating, processing operation, assembly and inspection.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation

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#### **MODULE -5**

Computer integrated production management systems: Traditional production planning and control, problems with traditional production planning and control, Computer integrated production management system, cost planning and control. Inventory management and MRP: Inventory management, Material requirement planning, basic MRP concepts, inputs to MRP, working of MRP, MRP output reports, benefits of MRP

**Shop floor control and process monitoring:** Functions of shop floor control, the shop floor control system operation scheduling, the factory data collection system, computer process monitoring

Teaching-Learning Process	Chalk and Talk and Power Point Presentation
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#### PRACTICAL COMPONENT OF IPCC

SI.N	Experiments
0	
1	CNC turning, CNC milling programming using simulation software.
2	Simulation inspection planning for automated inspection for an automotive component
3	Simulation of Product layout using plant simulation software
4	Factory floor simulation using suitable simulation software
5	Machine vision based quality control
6	Remote Monitoring and Operation of a Computer Integrated Manufacturing System
7	Modeling, offline programming and simulation of a 5-Axis Robot manipulator
8	Programming and operation of a 5-Axis Robot manipulator
9	Modeling and Simulation of Computer Integrated Manufacturing System
10	Each student will submit a research assignment in terms of a short report and a small presentation on topic related to either design/selection of criteria for critical CNC machine elements, CNC interpolation algorithms, need and design of special control features in CNC controller, or design of CNC tool path algorithms
11	Demo on CNC Machine using Program
12	Demo on Robot using Program

## Assessment Details (both CIE and SEE)

The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together

# CIE for the theory component of IPCC

- 1. Two Tests each of 20 Marks
- 2. Two assignments each of 10 Marks/One Skill Development Activity of 20 marks
- 3. Total Marks of two tests and two assignments/one Skill Development Activity added will be CIE for 60 marks, marks scored will be proportionally scaled down to **30 marks**.

#### CIE for the practical component of IPCC

- 1. On completion of every experiment/program in the laboratory, the students shall be evaluated and marks shall be awarded on the same day. The 15 marks are for conducting the experiment and preparation of the laboratory record, the other 05 marks shall be for the test conducted at the end of the semester.
- 2. The CIE marks awarded in the case of the Practical component shall be based on the continuous evaluation of the

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- laboratory report. Each experiment report can be evaluated for 10 marks. Marks of all experiments' write-ups are added and scaled down to 15 marks.
- 3. The laboratory test at the end /after completion of all the experiments shall be conducted for 50 marks and scaled down to 05 marks.

Scaled-down marks of write-up evaluations and tests added will be CIE marks for the laboratory component of IPCC for **20** marks.

#### **SEE for IPCC**

Theory SEE will be conducted by University as per the scheduled timetable, with common question papers for the course (duration 03 hours)

- 1. The question paper will be set for 100 marks and marks scored will be scaled down proportionately to 50 marks.
- 2. The question paper will have ten questions. Each question is set for 20 marks.
- 3. There will be 2 questions from each module. Each of the two questions under a module (with a maximum of 3 subquestions), **should have a mix of topics** under that module.
- 4. The students have to answer 5 full questions, selecting one full question from each module.

The theory portion of the IPCC shall be for both CIE and SEE, whereas the practical portion will have a CIE component only. Questions mentioned in the SEE paper shall include questions from the practical component).

- 1. The minimum marks to be secured in CIE to appear for SEE shall be the 15 (50% of maximum marks-30) in the theory component and 10 (50% of maximum marks -20) in the practical component. The laboratory component of the IPCC shall be for CIE only. However, in SEE, the questions from the laboratory component shall be included. The maximum of 04/05 questions to be set from the practical component of IPCC, the total marks of all questions should not be more than the 20 marks.
- 2. SEE will be conducted for 100 marks and students shall secure 40% of the maximum marks to qualify in the SEE. Marks secured will be scaled down to 50. (Student has to secure an aggregate of 50% of maximum marks of the course(CIE+SEE)

### **Suggested Learning Resources:**

#### Books

- 1. CAD /CAM by M Grover & Zimmers, PHI.
- 2. CAD/CAM principles and applications by PN Rao. McGraw Hill
- 3. Automation, Production Systems & Computer Aided manufacturing, M. P. Grover, Prentice Hall.

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/bXyxwcvM3\_E
- https://youtu.be/49RET0N-ITY?list=PLFW6lRTa1g808\_CfYhZKdv2eXplAQiAwS

# Course outcome (Course Skill Set)

At the end of the course the student will be able to:

SI.	Description	Blooms Level
No.		
CO1	To impart the basic concepts in manufacturing systems and fundamentals of NC & CNC	L3
(01	system	LS
CO2	Knowledge enhancement in design consideration and increasing productivity with NC	L1
CO2	machine tools, machining centers and tooling for CNC machines	LI
CO3	To enhance students awareness in part programming and computer control in NC	L3
CO4	Knowledge enhancement in adaptive control and industrial robots in CIM environment	L2
CO5	To impart the basic concepts in Computerized Manufacturing Planning and Control	L3
COS	Systems	LS

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# Mapping of COS and POs

	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	1	2	2	1
CO2	3	2	1	2	2	3	2
CO3	3	2	1	2	2	2	1
CO4	3	2	1	2	1	2	1
CO5	3	2	1	3	1	3	1

1:Slight (low) 2:Moderate (medium) 3: Substantial (High) "-": no correlation

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Artificial Intelligence in Automation					
Course Code	22MIA13	CIE Marks	50		
Teaching Hours/Week (L:P:SDA)	03:00:02	SEE Marks	50		
Total Hours of Pedagogy	40Hrs+10-12Activities	Total Marks	100		
Credits	03	Exam Hours	03		

### **Course Learning objectives:**

This course will give an opportunity to gain expertise in topics related to human intelligence and its applications in industry, defence, healthcare, agriculture and many other areas. This course will give the students a rigorous, advanced and professional graduate-level foundation in Artificial Intelligence.

#### Module-1

Artificial INTELLIGENCE: Introduction to AI, Artificial Intelligence foundations, History of Artificial Intelligence, consequences and Advantages of AI, Sustainable AI.

Intelligent Agents: Understanding the AI Intelligent agents, Agents and environments, Rationality concept and Nature of its Environments, Structure of Agents.

Chalk and Talk and Power Point Presentation **Teaching-Learning Process** 

#### Module-2

Problem Solving: Problem Solving Agents, Examples, Searching for solutions, Un-informed search, Strategies, BFS, Uniform-Cost search, DFS, Depth-limited search, Iterative deepening depth-first search, Bidirectional search, Heuristic search strategies, Greedy best first search, A\*search, Heuristic functions, The effect of Heuristic accuracy on performance.

**Teaching-Learning Process** Module-3 Heuristic Search Techniques: Generate and Test, Hill-Climbing, Best-first search, Problem Reductions, Constraint Satisfaction, Means end analysis.

Chalk and Talk and Power Point Presentation

**Teaching-Learning Process** Chalk and Talk and Power Point Presentation

# Module-4

Knowledge Representation Issues: Representation and Mappings, Approaches to knowledge representation, Issues in knowledge Representation, the frame problem.

Chalk and Talk and Power Point Presentation **Teaching-Learning Process** 

#### Module-5

Expert Systems: Features of an expert System, expert system building, what good are expert systems? Organisation of expert system and its comparison with the Conventional programs. Basic activities of an Expert system. Types of problems expert system Solve, prospector – an expert system at work.

**Teaching-Learning Process** Chalk and Talk and Power Point Presentation

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#### Assessment Details (both CIE and SEE)

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#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- 2. Two assignments each of **20 Marks** or **one Skill Development Activity of 40 marks** to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

# CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### **Semester End Examination:**

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### **Books**

- 1. Artificial Intelligence: A Modern Approach by Stuart Russell and Peter Nowig, PEARSON 3<sup>rd</sup> Edition.
- 2. Artificial Intelligence: Eliane Rich, Kelvin Knight, Shivashakar B. Nair, 3<sup>rd</sup> edition.
- 3. A Guide to Expert Systems: DONALD A WATERMAN Pearson.

# Web links and Video Lectures (e-Resources):

- https://youtu.be/fV2k2ivttL0?list=PLCD819D1E1C4F91C3
- https://youtu.be/XCPZBD9lbVo?list=PLbMVogVj5nJQu5qwm-HmJgjmeGhsErvXD

## **Skill Development Activities Suggested**

- Individual projects on topics covered in class. Students will choose a real life problems related to the discussed topics and implement the solution by using techniques and strategies discussed in the class. For each project, students have to submit a report and present a seminar.
- Assignments, Quiz and Industrial Visit on relevant topic of the course.

## Course outcome (Course Skill Set)

# At the end of the course the student will be able to:

Sl. No.	Description	Blooms Level
CO1	Understand problem solving methods, state space problems and search methods.	L1
CO2	Understand knowledge acquisition and representation methods.	L2
CO3	Apply knowledge on decision making.	L3
CO4	Assess critically the techniques presented and apply them to real world problems.	L3
CO5	Develop knowledge of decision making and learning methods.	L4

## **Mapping of COS and POs**

- F P B							
	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	2	2
CO2	3	2	1	2	2	1	2
CO3	3	2	1	2	2	2	1
CO4	3	2	1	2	1	2	2
CO5	3	2	1	3	1	2	2

1:Slight (Low) 2:Moderate (Medium) 3: Substantial (High) "-": no correlation

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Additive Manufacturing Technologies				
Course Code	22MIA14	CIE Marks	50	
Teaching Hours/Week (L:P:SDA)	02:00:02	SEE Marks	50	
Total Hours of Pedagogy	25 Hrs+10-12Activities	Total Marks	100	
Credits	03	Exam Hours	03	

### **Course Learning Objectives:**

Develop a comprehensive understanding of fundamental additive manufacturing – alternatively, "three-dimensional (3D) printing" – approaches, including extrusion-based deposition, stereo lithography, powder bed-based melting, and inkjet-based deposition. Cultivate a "design-for-additive manufacturing" skillset for combining computer-aided design (CAD) and computer-aided manufacturing (CAM) methodologies to produce successful 3D prints. Fabricate 3D mechanical objects using a variety of 3D printing technologies on campus. Execute a design project that demonstrates how additive manufacturing technologies can overcome critical limitations of traditional manufacturing processes.

#### Module-1

**Introduction and Basic Principles**: The Generic AM Process and its Benefits. Distinction between AM and CNC Machining. Example of AM Parts and other Related Technologies.

**Development of Additive Manufacturing Technology**: Computer-Aided Design Technology and Other Associated Technologies. The Use of Layers. Metal Systems and Hybrid Systems

Teaching-Learning Process	Chalk and Talk and Power Point Presentation				
	Module-2				

**Generalized Additive Manufacturing Process Chain:** Introduction. Steps in Additive Manufacture, Variations from One AM Machine to Another. Maintenance of Equipment and Materials Handling Issues.

**Vat Photo polymerization Processes:** Introduction, Reaction Rates, Laser Scan Vat Photo polymerization, Photo polymerization Process Modelling, Vector Scan VP Machines, Scan Patterns. Vector Scan Micro-Vat Photo polymerization. Process Benefits and Drawbacks

Teaching-Learning Process	Chalk and Talk and Power Point Presentation				
Module-3					

**Extrusion-Based Systems:** Introduction, Basic Principles, Material Loading Liquefaction, Extrusion, Solidification, Positional Control, Bonding, Support Generation Plotting and Path Control. FDM Machine. Types, Materials, Limitations of FDM. Bio-Extrusion and Other Systems

**Material Jetting:** Materials for Material Jetting, Materials for Material Jetting, MJ Process Modelling, Material Jetting Machines, Process Benefits and Drawbacks

Teaching-Learning Process	Chalk and Talk and Power Point Presentation
	Module-4

**Design for Additive Manufacturing**: Motivation, Design for Manufacturing and Assembly, AM Unique Capabilities. Shape Complexity. Hierarchical Complexity. Functional Complexity Material Complexity Core DFAM Concepts and Objectives Complex Geometry Integrated Assemblies Customized Geometry Multifunctional Designs Elimination of Conventional DFM Constraints Contents Exploring Design Freedoms Part Consolidation and Redesign Hierarchical Structures Industrial Design Applications.

**Rapid Tooling:** Introduction Direct AM Production of Injection Moulding Inserts EDM Electrodes Investment Casting Other Systems Vacuum Forming Tools Paper Pulp Moulding Tools Formwork for Composite Manufacture Assembly Tools

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and Metrology Registration Rigs			
Teaching-Learning Process	Chalk and Talk and Power Point Presentation		
Module-5			

**Applications for Additive**: Manufacture Introduction Historical Developments Value of Physical Models Functional Testing Rapid Tooling The Use of AM to Support Medical Applications Surgical and Diagnostic Aids Prosthetics Development Manufacturing Tissue Engineering and Organ Printing Software Support for Medical Applications

Teaching-Learning Process Chalk and Talk and Power Point Presentation
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#### Assessment Details (both CIE and SEE)

The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together.

#### **Continuous Internal Evaluation:**

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The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods/question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

# **Semester End Examination:**

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

# **Suggested Learning Resources:**

#### **Books**

- 1. Pham D.T. & Dimov S.S "Rapid Manufacturing" Springer London 2011. 2.
- 2. C.P. Paul & A.N. Jinoop, "Additive Manufacturing: Principles, Technologies and Applications", McGraw Hill 2021.
- 3. TerryWohlers "Wohler's Report 2000" Wohler's Association 2000
- 4. Paul F.Jacobs: "Stereo lithography and other RP & M Technologies", SME, NY1996, Springer

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/t7yv4gSnNkE?list=PLwdnzlV3ogoWl8QEu4hsT-n r8UbWbquy
- https://youtu.be/Bwog2XYCmN8

#### **Skill Development Activities Suggested**

- Individual projects on topics covered in class. Students will choose a real life problems related to the discussed topics and implement the solution by using techniques and strategies discussed in the class. For each project, students have to submit a report and present a seminar.
- Assignments, Quiz and Industrial Visit on relevant topic of the course.

## Course outcome (Course Skill Set)

# At the end of the course the student will be able to:

Sl. No.	Description	Blooms Level
CO1	Explain the importance and growth of Rapid Prototyping Techniques.	L1

CO2	Differentiate and describe the operation, applications and advantages of Stereo lithography, selective Laser sintering and fused deposition modelling.	L2
CO3	Analyze solid ground curing and laminated object manufacturing processes and their working.	L3
CO4	Evaluate different Concept Modeless and recommend different tooling requirements for Rapid Proto type	L3

# **Mapping of COS and POs**

	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	1	2
CO2	3	2	1	2	2	3	1
CO3	3	2	1	2	2	2	1
CO4	3	2	1	2	1	2	1

1:Slight (low) 2:Moderate (medium) 3: Substantial (High) "-": no correlation

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Sensors Applications in Manufacturing						
Course Code	22MIA15	CIE Marks	50			
Teaching Hours/Week (L:P:SDA)	02:00:02	SEE Marks	50			
Total Hours of Pedagogy	25 Hrs+10-12Activities	Total Marks	100			
Credits	03	Exam Hours	03			

#### **Course Learning objectives:**

- 1. Discussion on various signal conditioning devices, sensors and RFID.
- 2. Discussion on various identification systems.
- 3. Applications in industrial sectors

#### Module-1

**Fundamentals of Sensors and Transducers:** Performance terminology, static and dynamic characteristics of transducers, classification of sensors and transducers, signal processing and signal conditioning. Operational amplifiers, filters, protection devices, analog to digital converter, digital to analog converter. Sensors and their applications: Inductive, capacitive, and magnetic. Various types of photo sensors, detection methods, through beam detection, reflex detection & proximity detection, ultrasonic and microwave sensors. Applications and understanding of the above sensors, limit switches.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation

#### Module-2

**Advanced Sensor Technologies:** Laser production, characteristics of lasers, and types of laser sensors, bar code sensors, and benefits of bar coding, transponder, RFID (Radio Frequency Identification). Electro- magnetic identifier, optical encoders, colour sensors, sensing principles. Colour theory, unit colour measurement, colour comparator, colour sensing algorithm, fuzzy logic colour sensor. Fuzzy logic for opt- electronic colour sensor in manufacturing.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation
	Module-3

**Flexible Manufacturing Systems:** Introduction of FMS, types. Sensors used in FMS, integration sensors. Vision sensors (image capturing, image transformations and analysis), detecting partially visible objects, overlap and defects using vision sensors.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation					
Module-4						

Sensors for Special Applications: Cryogenic manufacturing applications, semiconductor absorption sensors, semiconductor temperature detector using photoluminescence temperature detectors using point contact, Sensors in process manufacturing plants, measurement of high temperature, robot control through sensors, other sensors (predictive monitoring serving the CIM strategy. Optical sensor quantifying acidity of solution, reflective strip imaging camera sensor, ultrasonic stress sensor for measuring dynamic changes in materials. Acoustic optical synthetic aperture radar, sensors for vibration measurement of structures), collection and generation of process signals in decentralized manufacturing system.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation

# Module-5

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**Networking:** Networking of sensors, control of manufacturing process tracking- the mean time between operations interventions. Tracking the yield, mean process time, detection of machining faults. Diagnostic systems, resonance vibration analyzer, Sensing motor current for signature analysis, temperature sensing (RTD, thermocouple).

Teaching-Learning Process	Chalk and Talk and Power Point Presentation

#### Assessment Details (both CIE and SEE)

The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together.

#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- 2. Two assignments each of **20 Marks** or **one Skill Development Activity of 40 marks** to attain the COs and POs

The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### **Books**

- 1. Sabnesoloman, sensors & control systems in manufacturing. Mc-Graw Hill book Company Network, 1994.
- 2. Mechatronics by W.Bolton,
- 3. Sensor Technology Handbook by Jon S. Wilson
- 4. N.L.Buck & T.G. Buckwith, Mechanical measurement.
- 5. Sensors and Transducers by Ian Sinclair

# Web links and Video Lectures (e-Resources):

- https://youtu.be/sCTgZv33tuA
- https://youtu.be/hv-aBonZMRQ

#### **Skill Development Activities Suggested**

- Individual projects on topics covered in class. Students will choose a real life problems related to the discussed topics and implement the solution by using techniques and strategies discussed in the class. For each project, students have to submit a report and present a seminar.
- Assignments, Quiz and Industrial Visit on relevant topic of the course.

# Course outcome (Course Skill Set)

At the end of the course the student will be able to:

Sl. No.	Description	Blooms Level
CO1	Explain various signal condition devices used in electronic devises and use of appropriate method in signal conditions in various applications.	L1
CO2	Describe impact of an RFID system on manufacturing, defence, distribution, retail and health sectors & abstract ("filter") information in RFID	L1
CO3	Summaries the future advances to the quality and integrity of manufacturing and related sectors resulting from the use of RFID and other sensor	L2

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	technologies	
CO4	Analyze and choose appropriate sensors in different industrial applications.	L2

# Mapping of COS and POs

	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	1	2
CO2	3	2	1	2	2	3	1
СОЗ	3	2	1	2	2	1	2
CO4	3	2	1	2	1	1	2

1:Slight (Low) 2:Moderate (Medium) 3: Substantial (High) "-": no correlation

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Research Methodology and IPR							
Course Code 22RMI16 CIE Marks 50							
Teaching Hours/Week (L:P:SDA)	03:00:00	SEE Marks	50				
Total Hours of Pedagogy	40	Total Marks	100				
Credits	03	Exam Hours	03				

#### **Course Learning objectives:**

- 1. Students should understand a general definition of research design.
- 2. Students should know why educational research is undertaken, and the audiences that profit from research studies.
- 3. Students should be able to identify the overall process of designing a research study from its inception to its report.
- 4. Students should be familiar with ethical issues in educational research, including those issues that arise in using quantitative and qualitative research.

#### Module-1

Research Methodology: Introduction, Meaning of Research, Objectives of Research, Motivation in Research, Types of Research, Research Approaches, Significance of Research, Research Methods versus Methodology, Research and Scientific Method, Importance of Knowing How Research is Done, Research Process, Criteria of Good Research, and Problems Encountered by Researchers in India. Defining the Research Problem: Research Problem, Selecting the Problem, Necessity of Defining the Problem, Technique Involved in Defining a Problem, An Illustration.

Module 2					
Teaching-Learning Process	Chalk and Talk and Power Point Presentation				

Reviewing the literature: Place of the literature review in research, Bringing clarity and focus to your research problem, Improving research methodology, Broadening knowledge base in research area, Enabling contextual findings, How to review the literature, searching the existing literature, reviewing the selected literature, Developing a theoretical framework, Developing a conceptual framework, Writing about the literature reviewed. Research Design: Meaning of Research Design, Need for Research Design, Features of a Good Design, Important Concepts Relating to Research Design, Different Research Designs, Basic Principles of Experimental Designs, Important Experimental Designs.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation				
Module-3					

Design of Sampling: Introduction, Sample Design, Sampling and Non-sampling Errors, Sample Survey versus Census Survey, Types of Sampling Designs. Measurement and Scaling: Qualitative and Quantitative Data, Classifications of Measurement Scales, Goodness of Measurement Scales, Sources of Error in Measurement Tools, Scaling, Scale Classification Bases, Scaling Techniques, Multidimensional Scaling, Deciding the Scale. Data Collection: Experimental and Surveys, Collection of Primary Data, Collection of Secondary Data, Selection of Appropriate Method for Data Collection, Case Study Method.

Module-4					
Teaching-Learning Process	Chalk and Talk and Power Point Presentation				

Testing of Hypotheses: Hypothesis, Basic Concepts Concerning Testing of Hypotheses, Testing of Hypothesis, Test Statistics and Critical Region, Critical Value and Decision Rule, Procedure for Hypothesis Testing, Hypothesis Testing for Mean, Proportion, Variance, for Difference of Two Mean, for Difference of Two Proportions, for Difference of Two Variances, P-Value approach, Power of Test, Limitations of the Tests of Hypothesis. Chi-square Test: Test of Difference of more than Two Proportions, Test of Independence of Attributes, Test of Goodness of Fit, Cautions in Using Chi Square Tests.

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#### **Teaching-Learning Process**

Chalk and Talk and Power Point Presentation

#### Module-5

Interpretation and Report Writing: Meaning of Interpretation, Technique of Interpretation, Precaution in Interpretation, Significance of Report Writing, Different Steps in Writing Report, Layout of the Research Report, Types of Reports, Oral Presentation, Mechanics of Writing a Research Report, Precautions for Writing Research Reports. Intellectual Property: The Concept, Intellectual Property System in India, Development of TRIPS Complied Regime in India, Patents Act, 1970, Trade Mark Act, 1999, The Designs Act, 2000, The Geographical Indications of Goods (Registration and Protection) Act1999, Copyright Act,1957, The Protection of Plant Varieties and Farmers' Rights Act, 2001, The Semi-Conductor Integrated Circuits Layout Design Act, 2000, Trade Secrets, Utility Models, IPR and Biodiversity, The Convention onBiological Diversity (CBD) 1992, Competing Rationales for Protection of IPRs, Leading International Instruments Concerning IPR, World Intellectual Property Organisation (WIPO), WIPO and WTO, Paris Convention for the Protection of Industrial Property, National Treatment, Right of Priority, Common Rules, Patents, Marks, Industrial Designs, Trade Names, Indications of Source, Unfair Competition

Patent Cooperation Treaty (PCT), Advantages of PCT Filing, Berne Convention for the Protection of Literary and Artistic Works, Basic Principles, Duration of Protection, Trade Related Aspects of Intellectual Property Rights(TRIPS) Agreement, Covered under TRIPS Agreement, Features of the Agreement, Protection of Intellectual Property under TRIPS, Copyright and Related Rights, Trademarks, Geographical indications, Industrial Designs, Patents, Patentable Subject Matter, Rights Conferred, Exceptions, Term of protection, Conditions on Patent Applicants, Process Patents, Other Use without Authorization of the Right Holder, Layout-Designs of Integrated Circuits, Protection of Undisclosed Information, Enforcement of Intellectual Property Rights, UNSECO.

**Teaching-Learning Process** 

Chalk and Talk and Power Point Presentation

#### Assessment Details (both CIE and SEE)

The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together.

#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- 2. Two assignments each of **20 Marks** or **one Skill Development Activity of 40 marks** to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### **Semester End Examination:**

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full guestion will have a sub-guestion covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module.

#### **Suggested Learning Resources:**

#### Books

- 1. C.R. Kothari, Gaurav Garg, Research Methodology: Methods and Techniques, New Age International, 4<sup>th</sup> Edition, 2018
- 2. Ranjit Kumar, Research Methodology a step-by-step guide for beginners. (For the topic Reviewing the literature under module 2), SAGE Publications, 3 rd Edition, 2011

# Web links and Video Lectures (e-Resources):

- https://youtu.be/E2gGF1rburw
- https://youtu.be/rz30rRfManE?list=PLdj5pVg1kHiOypKNUmO0NKOfvoIThAv4N

#### **Skill Development Activities Suggested**

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# Course outcome (Course Skill Set)

At the end of the course the student will be able to :

SI. No.	Description	Blooms Level
CO1	Discuss research methodology and the technique of defining a research problem	L1
CO2	Explain the functions of the literature review in research, carrying out a literature search, developing theoretical and conceptual frameworks and writing a review	L1
CO3	Explain various research designs, sampling designs, measurement and scaling techniques and also different methods of data collections.	L2
CO4	Explain several parametric tests of hypotheses, Chi-square test, art of interpretation and writing research reports	L1
CO5	Discuss various forms of the intellectual property, its relevance and business impact in the changing global business environment and leading International Instruments concerning IPR.	L3

# Mapping of COS and POs

	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	1	2	2	1
CO2	3	2	1	2	2	1	2
CO3	3	2	1	2	2	2	2
CO4	3	2	1	2	1	3	1
CO5	3	2	1	3	1	2	1

1:Slight (low) 2:Moderate (medium) 3: Substantial (High) "-": no correlation

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PLC and Sensors Laboratory					
Course Code	22MIAL17	CIE Marks	50		
Teaching Hours/Week (L:P: S)	1:2:0	SEE Marks	50		
Credits	02	Exam Hours	03		

# Course objectives:

- 1. Impart the knowledge of PLC ladder logic programming for different applications
- 2. Gain the knowledge of the working principle of different type of sensors used in automation applications

Part A				
Tatto				
PLC programming on Automatic Bottle filling system				
Application of PLC for Traffic Light Control				
Develop the PLC Program to control level of water level controller				
Develop the PLC Program to control batch process reactor				
lift control system using PLC				
Starting Three Phase induction Motors via Star-Delta Starter using PLC				
Pressure Control Using PLC				
Temperature Control Using PLC				
Substation Automation with SCADA				
Part B				
Demonstration of various sensors suitable for industrial automation application				
(Capacitive sensor, Inductive sensor, magnetic, photo electric sensor, ultrasonic sensor)				

# Course outcomes (Course Skill Set):

At the end of the course the student will be able to:

- 1. the students will be able to write and execute PLC ladder logic for different practical problems of automation
- 2. Students will be able to analyze the suitability of different sensors for different operational requirements in automation

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#### Assessment Details (both CIE and SEE)

The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each course. The student has to secure not less than 40% of maximum marks in the semester-end examination (SEE). In total of CIE and SEE student has to secure 50% maximum marks of the course.

#### **Continuous Internal Evaluation (CIE):**

CIE marks for the practical course is **50 Marks**.

The split-up of CIE marks for record/journal and test are in the ratio 60:40.

- 1. Each experiment to be evaluated for conduction with observation sheet and record write-up. Rubrics for the evaluation of the journal/write-up for hardware/software experiments designed by the faculty who is handling the laboratory session and is made known to students at the beginning of the practical session.
- 2. Record should contain all the specified experiments in the syllabus and each experiment write-up will be evaluated for 10 marks.
- 3. Total marks scored by the students are scaled downed to 30 marks (60% of maximum marks).
- 4. Weightage to be given for neatness and submission of record/write-up on time.
- 5. Department shall conduct 02 tests for 100 marks, the first test shall be conducted after the 8<sup>th</sup> week of the semester and the second test shall be conducted after the 14<sup>th</sup> week of the semester.
- 6. In each test, test write-up, conduction of experiment, acceptable result, and procedural knowledge will carry a weightage of 60% and the rest 40% for viva-voce.
- 7. The suitable rubrics can be designed to evaluate each student's performance and learning ability.
- 8. The average of 02 tests is scaled down to 20 marks (40% of the maximum marks).

The Sum of **scaled-down** marks scored in the report write-up/journal and average marks of two tests is the total CIE marks scored by the student.

#### Semester End Evaluation (SEE):

- 1. SEE marks for the practical course is 50 Marks.
- 2. SEE shall be conducted jointly by the two examiners of the same institute; examiners are appointed by the University.
- 3. All laboratory experiments are to be included for practical examination.
- 4. (Rubrics) Breakup of marks and the instructions printed on the cover page of the answer script to be strictly adhered to by the examiners. **OR** based on the course requirement evaluation rubrics shall be decided jointly by examiners.
- 5. Students can pick one question (experiment) from the questions lot prepared by the internal /external examiners jointly.
- 6. Evaluation of test write-up/ conduction procedure and result/viva will be conducted jointly by examiners.
- 7. General rubrics suggested for SEE are mentioned here, writeup-20%, Conduction procedure and result in -60%, Viva-voce 20% of maximum marks. SEE for practical shall be evaluated for 100 marks and scored marks shall be scaled down to 50 marks (however, based on course type, rubrics shall be decided by the examiners)
- 8. Change of experiment is allowed only once and 10% Marks allotted to the procedure part to be made zero.
- 9. The duration of SEE is 03 hours

#### **Suggested Learning Resources:**

- Mechatronics Electronics Control Systems in Mechanical and Electrical Engineering by W Bolton, Pearson Education Press, 3rd edition, 2005
- MECHATRONICS Integrated Mechanical Electronics Systems/KP Ramachandran & GK Vijaya Raghavan/WILEY India Edition/2008

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# VISVESVARAYA TECHNOLOGICAL UNIVERSITY, BELAGAVI.



# Scheme of Teaching and Examinations and Syllabus M.Tech in INDUSTRIAL AUTOMATION ENGINEERING (MIA) (Effective from the Academic year 2022-23)

Copy right Registrar, Visvesvaraya Technological University Jnana Sangam, Machhe, Belagavi-590018

e-Mail: registrar@vtu.ac.in Contact: 0831-2498112

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# VISVESVARAYA TECHNOLOGICAL UNIVERSITY, BELAGAVI Scheme of Teaching and Examinations – 2022 M.Tech. in INDUSTRIAL AUTOMATION ENGINEERING(MIA) Choice Based Credit System (CBCS) and Outcome-Based Education(OBE)

#### II SEMESTER

				Teac	hing Hou	ırs /Week		Exami	nation		
SI. No	Course	Course Code	Course Title	The ory	Pract ical/ Semi nar	Tutori al / Skill Devel opme nt activit ies	Dura tion in hour s	CIE Mar ks	SEE Mar ks	Tota I Mar ks	Credits
				L	Р	T/SDA					
1	PCC	22MIA21	Robotics for Industrial Automation	02		02	03	50	50	100	3
2	IPCC	22MIA/MAR22	Hydraulics and Pneumatics Control System	03	02		03	50	50	100	4
3	PCC	22MIA23X	Professional Elective 1	02		02	03	50	50	100	3
4	PEC	22MIA24X	Professional Elective 2	02		02	03	50	50	100	3
5	MPS	22MIA25	Mini Project with Seminar		04	02		100		100	3
6	PCCL	22MIAL26	Automation and Robotics Laboratory	01	02	00	03	50	50	100	02
7	AUD/AEC	22AUD27	Suggested ONLINE courses  Classes and Evaluation Procedures are as per the Policy of the Online Course Providers.				PP				
		TOTAL		10	08	08	15	350	250	600	18

Note: PCC: Professional Core Courses, PEC: Professional Elective Courses, IPCC-Integrated Professional Core Courses.

MPS-Mini Project With Seminar; AUD/AEC; Audit Courses / Ability Enhancement Courses ( Mandatory)

P	rofessional Elective 1	Professional Elective 2		
Course Code under 22MIA23X	Course title	Course Code under 22MIA24X	Course title	
22MIA/MAR231	Big Data Analytics for Automation	22MIA/MPY/MP T/MTE/MSE/ME M/MPM241	Agile Manufacturing	
22MIA/MAR232	Modelling, Simulation and Analysis of Manufacturing Systems	22MIA242	Drives and Control System in Automation	
22MIA/MAR233	IoT in Manufacturing	22MIA/MAR243	Microprocessor & Microcontroller	
22MIA/MAR234	Advanced Control Engineering	22MIA/MAR244	Digital Manufacturing	
22MIA/MAR235	Automation and Manufacturing Systems	22MPD/MAU/M DE/MEA/MMD/ MTP/MPY/MIA/ MAR/CAE/MPE/ MPM/MCM245	Industry 4.0	

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#### Note:

**1 Mini Project with Seminar:** This may be hands-on practice, survey report, data collection and analysis, coding, mobile app development, field visit and report preparation, modelling of system, simulation, analysing and authenticating, case studies, etc.

CIE marks shall be awarded by a committee comprising of HoD as Chairman, Guide/co-guide, if any, and a senior faculty of the department. Students can present the seminar based on the completed mini-project. Participation in the seminar by all postgraduate students of the program shall be mandatory.

The CIE marks awarded for Mini-Project work and Seminar shall be based on the evaluation of Mini Project work and Report, Presentation skill and performance in Question and Answer session in the ratio 50:25:25. Mini-Project with Seminar shall be considered as a head of passing and shall be considered for vertical progression as well as for the award of degree. Those, who do not take-up/complete the Mini Project and Seminar shall be declared as fail in that course and have to complete the same during the subsequent semester. There is no SEE for this course.

2. Internship: All the students shall have to undergo a mandatory internship of 06 weeks during the vacation of II and III semesters. A University examination shall be conducted during III semester and the prescribed internship credit shall be counted in the same semester. The internship shall be considered as a head of passing and shall be considered for vertical progression as well as for the award of degree. Those, who do not take-up/complete the internship shall be declared as fail in the internship course and have to complete the same during the subsequent University examination after satisfying the internship requirements.

#### **Program Outcome of the Course**

POs	Description
PO1:	Acquire, demonstrate, and apply basic knowledge in the field of Industrial Automation Engineering.
PO2:	Identify problems in the field of Industrial Automation Engineering, formulate them and solve by using
	advanced techniques.
PO3:	Independently carry out research/investigation and developmental work to solve practical problems in
	Industrial Automation Engineering.
PO4:	Write and present a substantial technical report/document.
PO5:	Demonstrate a degree of mastery over Industrial Automation Engineering.
PO6:	Employ Artificial Intelligence and robotics tool to cater into Industrial Automation needs in both discrete
100.	and process plants.
PO7:	Provide solutions to varied engineering problems through the interpretation of data using modern
FU7.	computational tools.

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Robotics for Industrial Automation					
Course Code	22MIA21	CIE Marks	50		
Teaching Hours/Week (L:P:SDA)	2:0:2	SEE Marks	50		
Total Hours of Pedagogy	25 Hrs+10-12Activities	Total Marks	100		
Credits	03	Exam Hours	03		

#### **Course Learning objectives:**

- Elaborate discussion on various robot configurations and its applications.
- Kinematic and dynamic analysis for various robot configurations.
- Understanding and implementation of D-H conventions.
- Mathematical formulations for trajectory planning and robot control systems.

#### Module-1

**Introduction:** Automation and Robotics, Historical Development, Definitions, Basic Structure of Robots, Robot Anatomy, Complete Classification of Robots, Fundamentals about Robot Technology, Factors related to use Robot Performance, Basic Robot Configurations, Types of Drive Systems, Wrist & Gripper Subassemblies, Robot Controls

Teaching-Learning Process

Chalk and Talk and Power Point Presentation

#### Module-2

**Robot Sensing & Vision:** Introduction to Various Sensors and their Classification, Use of Sensors and Sensor Based System in Robotics, Machine Vision System: Sensing, Digitizing, Image Processing and Analysis and Application of Machine Vision System, Robotic Assembly Sensors and Intelligent Sensors.

**Teaching-Learning Process** 

Chalk and Talk and Power Point Presentation

### Module-3

**Kinematics of Robot Manipulator:** Introduction, General Description of Robot Manipulator, Mathematical Preliminaries on Vectors & Matrices, Homogenous Representation of Objects, Robotic Manipulator Joint Co-Ordinate System, Euler Angle Roll-Pitch-Yaw(RPY) Transformation, Direct & Inverse Kinematics Solution, D-H Representation & Displacement Matrices for Standard Configurations.

**Teaching-Learning Process** 

Chalk and Talk and Power Point Presentation

#### Module-4

**Robot Arm Dynamics:** Introduction, Lagrange – Euler Formulations, Joint Velocities of a robot manipulator, Kinetic energy of a robot manipulator, Potential energy of a robot manipulator.

**Time and Motion:** Trajectories, Smooth One-Dimensional Trajectories, Multi-Dimensional Case, Multi-Segment Trajectories, Interpolation of Orientation in 3D, Cartesian Motion.

**Teaching-Learning Process** 

Chalk and Talk and Power Point Presentation

#### Module-5

**Robot teaching & industrial Applications:** Various Teaching Methods, A Robot Program as a Path in Space, Motion Interpolation, WAIT, SIGNAL & DELAY Commands, Branching, Robot Language Structure, various Textual Robot Languages Such as VAL II, RAIL, AML and their Features. Typical Programming Examples such as Palletizing, Loading a Machine, Robot Applications in Manufacturing.

**Teaching-Learning Process** 

Chalk and Talk and Power Point Presentation

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#### Assessment Details (both CIE and SEE)

The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together.

#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- 2. Two assignments each of **20 Marks** or **one Skill Development Activity of 40 marks** to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### **Books**

- 1. "A Robot Engineering Textbook "— Mohsen Shahinpoor Harper & Row publishers, New York,. ISBN-13: 978-0060459314
- 2. "Robotics, control vision and intelligence," Fu, Lee and Gonzalez. McGraw Hill, International, ISBN 8131518124
- 3. "Robotics for Engineers", YoramKoren, McGraw Hill International, ISBN-10: 0070353999
- 4. "Industrial Robotics", Groover, Weiss, Nagel, McGraw Hill International, ISBN 10: 1259006212
- 5. "Fundamentals of Robotics Analysis and Control" -Schilling, PHI, ISBN: 9789332555235
- 6 "Robot Vision and Sensor Controls", Rooks B, Vol-3 North Holland, ISBN 978-3- 319-54413-7
- 7. "Robotics Technology and Flexible Automation", Second Edition, S R Deb, Sankha Deb, Tata McGraw-Hill Education, ISBN-(13):978-0-07-007791-1.

### Web links and Video Lectures (e-Resources):

- https://youtu.be/a6\_fgnuuYfE?list=PLyqSpQzTE6M\_XM9cvjLLO\_Azt1FkgPhpH
- https://youtu.be/rYWJdZ5qg6M?list=PLbRMhDVUMngcdUbBySzyzcPiFTYWr4rV\_

#### **Skill Development Activities Suggested:**

- Individual projects on topics covered in class. Students will choose a real life problems related to the discussed
  topics and implement the solution by using techniques and strategies discussed in the class. For each project,
  students have to submit a report and present a seminar.
  - Assignments, Quiz and Industrial Visit on relevant topic of the course.

# Course outcome (Course Skill Set)

At the end of the course the student will be able to :

SI. No.	SI. No. Description			
CO1	Explain basic components, drive systems, control systems and configurations of			
COI	industrial Robots.			
CO2	CO2 Explain various sensing, vision and teaching techniques of robotics systems.			
CO3	Apply different robot teaching methods and programming techniques for various			
COS	industrial applications.			
CO4	CO4 Apply analytical techniques and basic principles of robotic design for solving the kinematics of a robot manipulator.			
C04				
CO5	Analyse the dynamic behaviour of the Robotic joints.	L4		

# Mapping of COS and POs

	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	1	2	2	2
CO2	3	2	1	2	1	1	1
CO3	3	2	1	2	2	2	1
CO4	3	2	1	2	1	2	2
CO5	3	2	1	3	1	1	2

1:Slight (Low) 2:Moderate (Medium) 3: Substantial (High) "-": no correlation

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#### emester - 02

Hydraulics and Pneumatics Control System					
Course Code	22MIA/MAR22	CIE Marks	50		
Teaching Hours/Week (L:P:SDA)	03:02:00	SEE Marks	50		
Total Hours of Pedagogy	40Hrs+10-12Activities	Total Marks	100		
Credits	04	Exam Hours	03		

#### Course objectives:

This course provides a comprehensive introduction to fluid power, including both oil hydraulics and pneumatics, by focusing on the following learning objectives. Upon completion of a course, the student will

- Understand the underlying theoretical concepts
- Be familiar with the construction and function of the components
- Know how the components are selected and integrated into a system
- Understand the operation of basic circuits, and
- Know how to read basic circuits, troubleshoots and analyze

#### **MODULE-1**

**Applications of pneumatics and hydraulics in industry: Industrial Applications.** Combined technologies, Uses of fluid power systems, Hydraulic and pneumatic safety systems,

**Basic principles of fluid power systems:** Physical properties of air, the principle of hydraulic systems, the fluid power system, SI system of units, Newton's law, Boyle's law

Teaching-Learning Process	Chalk and Talk and Power Point Presentation

#### **MODULE-2**

**Features and Characteristics of Pneumatic and Hydraulic Systems:** Air pressure relationship-atmospheric and gauge pressure, advantages and distinguishing characteristics of compressed air and hydraulic systems, disadvantages and limitations of pneumatic and hydraulic systems, basic requirements for mains air supplies.

**Component, Equipment And Plantsymbols:** Identification of graphical symbols used in pneumatics and hydraulics, energy conversion symbols, examples of assemblies of equipment, examples of complete installations, component identification.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation				
MODULE-3					

**Fluid power generation, supply and distribution:** Air generation and distribution compressor types, positive displacement compressors, reciprocating compressors helical and spiral-lobe compressors (screw) sliding-vane compressors two impeller straight-lobe compressors and blowers dynamic compressors centrifugal compressors axial compressors coolers and dryers graphical symbols used in energy conversionand air preparation the hydraulic supply system hydraulic pumps accumulators.

**Control valves I:** Types and principles of operation. Types of valves, directional control valves — general the directional control valve as a signalling element the directional control valve as a processing element the directional control valve as a power element 5/2-way valve for cylinder control: double pilot valve methods of actuation — directional control valves the non-return valve the flow control valve.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation					
MODULE-4						

**Control Valves II:** Types and Principles of Operation. Pressure control valves, pressure regulating valve as used in pneumatic circuits, pressure control valves — symbols, combinational valves, time delay valve, time delay valve: normally closed, time delay valve: normally open, solenoid valves.

**Actuators:** Types of actuators, single-acting cylinder, direct control of a single-acting cylinder, indirect control of a single acting cylinder, double-acting cylinder cushioned double-acting cylinder, linear actuators — symbols, the rod less cylinder, control of a rod less cylinder, hydro-pneumatic systems, air

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motors – general, piston motors, sliding vane motors, pneumatic gear motors, turbines (flow motors), hydraulic motors, hydraulic gear motor, hydraulic high torque, low speed motor, rotary actuators, rotary motion actuators – symbols, methods of visual indication of actuation.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation
	MODULE 5

Design of pneumatic and hydraulic circuits and arrangement of components: the logic or function, the fluid power logic 'or' circuit, the logic and function, the fluid power logic and circuit, the latched (memory) circuit, sequential circuits, cascading techniques. Electro-Pneumatics and electro-hydraulics, electropneumatics, electro-hydraulics.

Fluid Power Measurement Systems: the basic fluid power measuring system, pressure measurement, the bourdon tube pressure gauge, the strain gauge pressure measuring system, the piezoelectric pressure transducer, flow measurement, the turbine flowmeter, the industrial thermometer, the thermistor, the thermocouple common terms used in measuring systems.

Troubleshooting and Maintenance: Introduction, fault diagnosis causes and effects of malfunctions fault finding on fluid power systems, malfunctions caused by undersized air supply in pneumatic systems, malfunctions caused by condensate within pneumatic systems, problems in hydraulic systems, malfunctions caused by contamination, maintenance of pneumatic systems, maintenance of hydraulic systems, a guide to the use of functional charts forfault finding.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation

#### **PRACTICAL COMPONENT OF IPCC** (May cover all / major modules)

SI. NO	Experiments
1	Fundamentals for Hydraulic and Pneumatic Systems: Physical properties , Mass, Weight, Volume, Density, Relative density or Specific gravity, Force, Work, Energy etc.
2	Operating of Hydraulic Single – Rod Cylinder / Pressure Intensification
3	Operating of Hydraulic Single – Rod Cylinder /Using 4/2 DCV (Meter –In and Meter-Out Circuits)
4	Applications of 4/3 directional Control Valve for Hydraulic Circuits
5	Study on Hydraulic Motor with 4/3 DCV for Hydraulic Circuits
6	Study on Hydraulic Accumulator
7	Operating of Pressure Switches for Pneumatic Circuit
8	Pressure-Dependent of 1 Double Acting Pneumatic Cylinder
9	Time-Dependent of 1 Double Acting Pneumatic Cylinder
10	Indirect Control of Pneumatic Single Cylinder
11	Demo experiments on Speed Control Single Acting Cylinder: Slow Speed Extension and Rapid Retraction
12	Demo experiments on Sequential of Two Double Acting Cylinders without Overlapping Signals
Assessme	nt Details (both CIE and SEE)

#### Assessment Details (both CIE and SEE)

The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum

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passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together

#### CIE for the theory component of IPCC

- 1. Two Tests each of 20 Marks
- 2. Two assignments each of 10 Marks/One Skill Development Activity of 20 marks
- 3. Total Marks of two tests and two assignments/one Skill Development Activity added will be CIE for 60 marks, marks scored will be proportionally scaled down to **30 marks**.

#### CIE for the practical component of IPCC

- 1. On completion of every experiment/program in the laboratory, the students shall be evaluated and marks shall be awarded on the same day. The **15 marks** are for conducting the experiment and preparation of the laboratory record, the other **05 marks shall be for the test** conducted at the end of the semester.
- 2. The CIE marks awarded in the case of the Practical component shall be based on the continuous evaluation of the laboratory report. Each experiment report can be evaluated for 10 marks. Marks of all experiments' write-ups are added and scaled down to 15 marks.
- 3. The laboratory test at the end /after completion of all the experiments shall be conducted for 50 marks and scaled down to 05 marks.

Scaled-down marks of write-up evaluations and tests added will be CIE marks for the laboratory component of IPCC for **20 marks**.

#### **SEE for IPCC**

Theory SEE will be conducted by University as per the scheduled timetable, with common question papers for the course (duration 03 hours)

- 1. The guestion paper will be set for 100 marks and marks scored will be scaled down proportionately to 50 marks.
- 2. The question paper will have ten questions. Each question is set for 20 marks.
- 3. There will be 2 questions from each module. Each of the two questions under a module (with a maximum of 3 sub-questions), **should have a mix of topics** under that module.
- 4. The students have to answer 5 full questions, selecting one full question from each module.

The theory portion of the IPCC shall be for both CIE and SEE, whereas the practical portion will have a CIE component only. Questions mentioned in the SEE paper shall include questions from the practical component).

- 5. The minimum marks to be secured in CIE to appear for SEE shall be the 15 (50% of maximum marks-30) in the theory component and 10 (50% of maximum marks -20) in the practical component. The laboratory component of the IPCC shall be for CIE only. However, in SEE, the questions from the laboratory component shall be included. The maximum of 04/05 questions to be set from the practical component of IPCC, the total marks of all questions should not be more than the 20 marks.
- **6.** SEE will be conducted for 100 marks and students shall secure 40% of the maximum marks to qualify in the SEE. Marks secured will be scaled down to 50. (Student has to secure an aggregate of 50% of maximum marks of the course(CIE+SEE)

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#### **Suggested Learning Resources:**

#### **Books**

- Engineering Applications of Pneumatics and Hydraulics. EUR ING Ian C. Turner 2nd Edition, BSc CEng CEnv HonFSOE HonFIPlantE FInstMC MICBSE MIET. Second edition published 2021 by Routledge, 2 Park Square, Milton Park, Abingdon, Oxon, OX14 4RN and by Routledge, 52 Vanderbilt Avenue, New York, NY 10017
- 2. Anthony Esposito. Fluid Power with Application, Pearson Education, inc, 2000.
- 3. John J Pippinger and Tyler Gregory Hicks. Industrial Hydraulics, McGraw-Hill, 1979.
- 4. Dudley A. Pease and John J. Pippenger. Basic Fluid Power. Prentice-Hall 1987.
- 5. John S. Cundiff. Fluid Power Circuits and Controls: Fundamentals and Applications, CRC Press, 2001.
- 6. Noah D. Manring and Roger C. Fales. Hydraulic
- 7. Herbert E. Merritt. Hydraulic Control Systems. John Wiley & Sons, Inc.USA, 1967.
- 8. Allen C. Morse. Electro-hydraulic Servo-mechanisms. McGraw-Hill, 1963.
- 9. John Watton. Fluid Power Systems. Prentice-Hall International (UK) Ltd., 1989.

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/dxAsr14DW6Y?list=PLbMVogVj5nJTKwm1WjlutrAEZrLE995Ja
- https://youtu.be/akZjDHD6JC4

### Activity Based Learning (Suggested Activities in Class)/ Practical Based learning

#### Course outcome (Course Skill Set)

At the end of the course the student will be able to:

Sl. No.	Description	Blooms Level
CO1	Study of working principle of various components used in hydraulic and pneumatic systems.	L1
CO2	Select different components used in hydraulic and pneumatic systems.	L2
CO3	Design of hydraulic and pneumatic circuits.	L3
CO4	Understand industrial applications of hydraulic and pneumatic circuits.	L1

## **Mapping of COS and POs**

	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	2	1
CO2	3	2	1	2	1	2	2
CO3	3	2	1	2	2	2	1
CO4	3	2	1	2	1	1	1
CO5	3	2	1	3	2	2	2

1:Slight (Low) 2:Moderate (Medium) 3: Substantial (High) "-": no correlation

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# **Professional Elective-1**

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Big Data Analytics for Automation						
Course Code 22MIA/MAR231 CIE Marks 50						
Teaching Hours/Week (L:P:SDA)	2:0:2	SEE Marks	50			
Total Hours of Pedagogy	25 Hrs+10-12Activities	Total Marks	100			
Credits	03	Exam Hours	03			

#### **Course Learning objectives:**

To impart knowledge on overview of big data and study history, evolution and uses of big data, Introducing Technologies for Handling Big Data and Hadoop Ecosystem Distributed and Parallel Computing for Big Data, Understanding Map Reduce Fundamentals and H Base The Map Reduce Framework, Understanding Hadoop YARN Architecture and Mahout Background of YARN

#### Module-1

Getting an Overview of Big Data What is Big Data?, History of Data Management – Evolution of Big Data, Structuring Big Data, Types of Data, Elements of Big Data, Volume, Velocity, Variety, Veracity, Big Data Analytics, Advantages of Big Data Analytics, Use of Big Data in Social Networking, Use of Big Data in Preventing Fraudulent Activities, Use of Big Data in Retail Industry.

Teaching-Learning Process

Chalk and Talk and Power Point Presentation

#### Module-2

Introducing Technologies for Handling Big Data and Hadoop Ecosystem Distributed and Parallel Computing for Big Data, Introducing Hadoop, How does Hadoop Function?, Cloud Computing and Big Data, Features of Cloud Computing, Cloud Deployment Models, Cloud Delivery Models, Cloud Services for Big Data, Cloud Providers in Big Data Market, In-Memory Computing Technology for Big Data.

**Teaching-Learning Process** 

Chalk and Talk and Power Point Presentation

# Module-3

Understanding MapReduce Fundamentals and H Base The MapReduce Framework, Exploring the Features of MapReduce, Working of MapReduce, Exploring Map and Reduce Functions, Techniques to Optimize MapReduce Jobs, Hardware/Network Topology, Synchronization, File System, Uses of Map Reduce, Role of HBase in Big Data Processing, Characteristics of H Base.

**Teaching-Learning Process** Chalk and Talk and Power Point Presentation

Module-4

Understanding Big Data Technology Foundations and Processing your Data with MapReduce Exploring the Big Data Stack, Virtualization and Big Data, Virtualization Approaches, Developing a Simple MapReduce Application, Points to Consider while designing MapReduce.

**Teaching-Learning Process**Chalk and Talk and Power Point Presentation

#### Module-5

Understanding Hadoop YARN Architecture and Mahout Background of YARN, YARN Architecture, Working of YARN, YARN Schedulers, Backward Compatibility with YARN, YARN Configurations, YARN Commands, What is Mahout?, Machine Learning, Collaborative Filtering, Clustering, Classification, Mahout Algorithms, Environment for Mahout.

**Teaching-Learning Process** Chalk and Talk and Power Point Presentation

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The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together.

#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- 2. Two assignments each of **20 Marks** or **one Skill Development Activity of 40 marks** to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### **Books**

- 1. Big Data: Black Book, DT Editorial Services, Wiley India Pvt Ltd, 2015 Edition (Chapters 1,2,3,4,5,6,8,11,12,17)
- 2. ArvindSathi, "Big Data Analytics: Disruptive Technologies for Changing the Game", 1st Edition, IBM Corporation, 2012
- 3. Big Data Analytics with R and Hadoop, VigneshPrajapati, -Packt Publishing 2013
- 4. MichaelMinelli, Michehe Chambers, "Big Data, Big Analytics: Emerging Business Intelligence and Analytic Trends for Today's Business", 1st Edition, AmbigaDhiraj, Wiely CIO Series, 2013.
- 5. Bill Franks, "Taming the Big Data Tidal Wave: Finding Opportunities in Huge Data Streams with Advanced Analytics", 1st Edition, Wiley and SAS Business Series, 2012.
- 6. Tom White, "Hadoop: The Definitive Guide", 3rd Edition, O'reilly, 2012.
- 7. Data Science and Big Data Analytics: Discovering, Analyzing, Visualizing and Presenting Data EMC Education Services, Wiley India Pvt Ltd.

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/r5k-\_RLIpuA?list=PLFW6lRTa1g813lyYHLRP\_bWJEKQDeEcSP
- https://youtu.be/4SJ7bEILPJk?list=PLLy\_2iUCG87CNafffzNZPVa9rW-QmOmEv

#### **Skill Development Activities Suggested**

- Individual projects on topics covered in class. Students will choose a real life problems related to the discussed topics and implement the solution by using techniques and strategies discussed in the class. For each project, students have to submit a report and present a seminar.
- Assignments, Quiz and Industrial Visit on relevant topic of the course.

## Course outcome (Course Skill Set)

At the end of the course the student will be able to:

SI. No.	Description	Blooms Level
CO1	Describe Overview of Big Data and Related Technologies	L1
CO2	Analyze Technologies for Handling Big Data and Hadoop Ecosystem	L3
CO3	Acquire clear understanding of MapReduce Fundamentals and HBase	L1
CO4	Acquire clear understanding of Virtualizing and Processing Data using MapReduce	L1
CO5	Acquire a clear understanding of YARN and Mahout	L2

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Mapping of	of	cos	and	<b>POs</b>
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- Fr <b>0</b>							
	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	1	2	2	2
CO2	3	2	1	2	1	1	2
CO3	3	2	2	2	2	2	1
CO4	3	2	1	2	1	2	1
CO5	3	2	2	3	1	1	2

1:Slight (Low) 2:Moderate (Medium) 3: Substantial (High) "-": no correlation

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Modelling, Simulation and Analysis of Manufacturing Systems						
Course Code	22MIA/MAR232	CIE Marks	50			
Teaching Hours/Week (L:P:SDA)	2:0:2	SEE Marks	50			
Total Hours of Pedagogy	25 Hrs+10-12Activities	Total Marks	100			
Credits	03	Exam Hours	03			

#### **Course Learning objectives:**

- Define the basics of simulation modelling and replicating the practical situations in organizations
- Develop simulation model using heuristic methods.
- Generate random numbers and random variates using different techniques.
- Analysis of Simulation models using input analyzer, and output analyzer
- Explain Verification and Validation of simulation model.

#### Module-1

**Principles of Modelling and Simulation:** Basic Simulation Modeling, When simulation is appropriate, When simulation is not appropriate, Advantages and disadvantages and pit falls of Simulation, Monte - Carlo Simulation, Areas of Applications, Discrete and Continuous Systems, Modeling of a system, Types of Models, Discrete event simulation

L		
	Teaching-Learning Process	Chalk and Talk and Power Point Presentation

# Module-2 Modeling Approaches: List processing in simulation, Simple simulation language, Single server queuing systems, Time shared computer model, Multiteller banking with jockeying, Job shop model. Teaching-Learning Process Chalk and Talk and Power Point Presentation Module-3 Random Number Generation: Basic Probability and Statistics-Random variables and their properties, Properties of

**Random Number Generation:** Basic Probability and Statistics-Random variables and their properties, Properties of random numbers, generation of Pseudo random numbers, techniques for generating random numbers, Various tests for random numbers-frequency test, and test for Autocorrelation.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation					
Module-4						

Random Variate Generation: Introduction, different techniques to generate random variate: Inverse transforms technique,-exponential, Normal, uniform, and acceptance rejection techniques Poisson distribution. Output Data Analysis for a single system: Types of simulation with respect to output analysis, transient and steady state behaviour of a stochastic process. SLE: statistical analysis for terminating simulation

Teaching-Learning Process	Chalk and Talk and Power Point Presentation

Module-5

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**Statistical Techniques:** Comparison of two system designs, Comparison of several system designs — Bonferroni approaches to multiple comparisons for selecting best fit, for screening, Variance reduction Techniques such as simple linear regression, multiple linear regression. Simulation Studies: Simulation of Inventory Problems, Discrete Event Simulation problems.

#### **Teaching-Learning Process**

Chalk and Talk and Power Point Presentation

#### Assessment Details (both CIE and SEE)

The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together.

#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- Two assignments each of 20 Marks or one Skill Development Activity of 40 marks to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### Books

- 1. Simulation, Modeling and Analysis Averill Law & David M.Kelton, TMH, 4th Edition, 2007.
- 2. Discrete event and Simulation Systems Banks & Carson, Prentice Hall Inc, 4th edition, 2011
- 3. System Simulation-Gordon, PHI, 2nd edition, 2009
- 4. Probability and statistics for engineers Richard A. Johnson, Prentice hall, 7th edition, 2006

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/AKhN-dBoBjM?list=PLHGmNPVOI3GElgoeCoescO3LRfErfmW0i
- https://youtu.be/zmbS\_TmNDP4?list=PLSGws\_74K01-4rcWuB5BEATHSsOrBd1ye

# **Skill Development Activities Suggested**

- Individual projects on topics covered in class. Students will choose a real life problems related to the discussed topics and implement the solution by using techniques and strategies discussed in the class. For each project, students have to submit a report and present a seminar.
- Assignments, Quiz and Industrial Visit on relevant topic of the course.

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# Course outcome (Course Skill Set)

At the end of the course the student will be able to :

Sl. No.	Description	Blooms Level
CO1	Describe and explain model and analyze typical queuing scenarios	L1
CO2	Develop and apply appropriate random number, random variable generation techniques	L3
	&appropriate simulation statistical output techniques	
CO3	Analyze appropriate input distributions and to explain simulation time advance mechanisms	L2
CO4	Use the Arena simulation language to model and analyze problems found in industrial	L2
	engineering practice and to design and analyze a simulation experiment.	
CO5	Comparisons of systems and optimization techniques.	L3

# Mapping of COS and POs

	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	2	2
CO2	3	2	1	2	2	1	2
CO3	3	2	1	2	2	1	1
CO4	3	2	1	2	1	2	2
CO5	3	2	1	3	1	2	1

1:Slight (Low) 2:Moderate (Medium) 3: Substantial (High) "-": no correlation

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IoT in Manufacturing						
Course Code	22MIA/MAR233	CIE Marks	50			
Teaching Hours/Week (L:P:SDA)	2:0:2	SEE Marks	50			
Total Hours of Pedagogy	25 Hrs+10-12Activities	Total Marks	100			
Credits	03	Exam Hours	03			

#### **Course Learning objectives:**

The course is designed to offer fundamentals of IoT in manufacturing and their applications in the business world. Learners will gain deep insights into how smartness is being harnessed and what needs to be done to overcome some of the challenges in the field of Mechanical Engineering

#### Module-1

Introduction to Industrial IoT: IoT background, History and definition, IoT enabling factors, IoT use cases, IoT key technologies, I-IoT – Fourth industrial revolution, use cases of the I-IoT, Similarities and differences of IoT and I-IoT, IoT analytics and AI, Industry environment scenarios covered by I-IoT.

**Teaching-Learning Process** Chalk and Talk and Power Point Presentation

#### Module-2

Understanding the Industrial process and devices: Industrial process, automation in the industrial process, control and measurement systems, types of industrial process, The CIM pyramid, CIM pyramid architecture – devices and networks, CIM network, The I-IoT data flow, The Industrial IoT data flow in a factory, The edge device, The Industrial IoT data flow in the cloud. Industrial data flow and devices, The I-IoT data flow in the factory, Measurement and the actuator chain.

**Teaching-Learning Process**Chalk and Talk and Power Point Presentation

#### Module-3

**Understanding of Node MCU:** Open Source Microcontroller Platform, Node GPIO Pins, and Basics of Electronics. Introduction toEsp8266, Wifi Network, Web serve. Cloud Servers. IoT Sensors- Temperature, Humidity Sensor, Light, Gyro, Inclination, Magneto, Pressure, Flow, Aqua, Position, vibration and acoustic sensors. Protocol -MQTT Protocol, HTTP vs MQTT, Creating Adafruit account, Using Adafruit to read sensors value and send data to Node MCU

**Teaching-Learning Process**Chalk and Talk and Power Point Presentation

#### Module-4

Implementing the I-IoT data flow: Discovering OPC, OPC classic, The data model and retrieving, data in OPC classic, OPC UA, The OPC UA information model, OPC UA sessions, OPC UA security model, The OPC UA data exchange, OPC UA notifications, Understanding the I-IoT edge, Features of the edge – edge gateway, edge tools, edge computing, The I-IoT edge architecture, Edge implementations – Azure IoT edge, Green grass, Android IoT, Node red, Docker edge, Intel IoT gateway, Edge Internet protocols.

**Teaching-Learning Process**Chalk and Talk and Power Point Presentation

#### Module-5

**Understanding of I-IoT data loggers:** Internal architecture of I-IoT data logger, communication protocols, I/O modules (Digital and Analog). Configuring I-IoT data logger through a web based application, Establishing communication between PLC and I-IoT data logger. Interfacing of industrial sensor with I-IoT data logger. Development of cloud based applications for the Mechatronics systems using the I-IoT data logger thorough web portal.

Teaching-Learning Process Chalk and Talk and Power Point Presentation

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The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together.

#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- 2. Two assignments each of **20 Marks** or **one Skill Development Activity of 40 marks** to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### **Semester End Examination:**

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### **Books**

- 1. Oliver Hersent, David Boswarthick, Omar Elloumi, "The Internet of Things Key, Applications and Protocols", Wiley Publications, 2011. ISBN: 1119966701.
- 2. Alasdair Gilchrist, "Industry 4.0: The Industrial Internet of Things", A press, 1st Edition, 2017. ISBN: 1484220463.
- 3. RMD Sundaram Shriram K Vasudevan, Abhishek S Nagarajan, "Internet of Things", Wiley Publications, 2019. ISBN: 8126578378.

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/hv-aBonZMRQ?list=PLWbMIWDTOauBvP0ZxvoIshg55WPMF37UI
- https://youtu.be/De8MQWbhu3k

#### **Skill Development Activities Suggested**

- Individual projects on topics covered in class. Students will choose a real life problems related to the discussed topics and implement the solution by using techniques and strategies discussed in the class. For each project, students have to submit a report and present a seminar.
- Assignments, Quiz and Industrial Visit on relevant topic of the course.

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# Course outcome (Course Skill Set)

At the end of the course the student will be able to :

SI. No.	Description	Blooms Level
CO1	Use IoT Sensors for data logging and communicate the data to cloud	L1
CO2	Use IoT Sensors data in AI & ML	L1
CO3	Automate different process using sensors and control components	L2
CO4	Understand IOT alliances/hardware and standards	L1

# Mapping of COS and POs

	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	2	2
CO2	3	2	2	2	1	1	2
CO3	3	2	1	2	2	1	2
CO4	3	2	1	2	1	2	1
CO5	3	2	1	3	1	2	1

1:Slight (low) 2:Moderate (medium) 3: Substantial (High) "-": no correlation

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	Advanced Control Engineerin	g			
Course Code	22MIA/MAR234				
		CIE Marks	50		
Teaching Hours/Week (L:P:SDA)	02:00:02	SEE Marks	50		
Total Hours of Pedagogy	25 Hrs+10-12Activities	Total Marks	100		
Credits	03	Exam Hours	03		
Course Learning objectives:		<u> </u>			
	rt the concepts of basics of control syspace models to analyse the performanc		entation of contro		
	Module-1				
Motivation for control. Review of diff	erential equations, impulse response a	nd Laplace transformati	ons, Introduction		
to state equations and transfer function			•		
Teaching-Learning Process	Chalk and Talk and Power Point Pre	Chalk and Talk and Power Point Presentation			
	Module-2				
Interpretation of poles and zeros of	transfer functions. Time domain respo	onse of second order sy	vstem Command		
tracking and system type. Rough/Hury	·	onse or second order s	Jaconii Communia		
Teaching-Learning Process	Chalk and Talk and Power Point Pre	esentation			
	Module-3				
Frequency response and frequency dephase formula	omain methods. Nyquist stability test. E	Bode plots. Phase and ga	in margins. Bode		
Teaching-Learning Process	Chalk and Talk and Power Point Pre	esentation			
	Module-4				
Robustness. Uncertainty and perform	nance weights. Robust stability test.	Robust performance t	est. Loop shapin		
necessary and sufficient conditions. Bo		·			
Teaching-Learning Process	Chalk and Talk and Power Point Pre	esentation			
	Module-5				
	y of roots of characteristics equation,	. Tool for design and a	nalysis of contro		
systems, Case studies using mat lab on	•	,			
Teaching-Learning Process	ching-Learning Process Chalk and Talk and Power Point Presentation				
<b>5 5</b>					

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The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together.

#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- 2. Two assignments each of **20 Marks** or **one Skill Development Activity of 40 marks** to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks
  CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### **Books**

- 1. Feedback Control of Dynamical Systems, 5th Edition, Franklin, Powell, and Enami-Naeini, Addison-Wesley, 2006
- 2. Control Systems Engineering I.J. Nagrath, M.Gopal, 5th Edition; New age International (P) Ltd, Publishers

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/bbm79-UcNN0?list=PLbMVogVj5nJTNkhtkCEKQHhPOr2bpS3za
- https://youtu.be/80VD2BHA5Hg?list=PLLy 2iUCG87CVglDEadTd PRjA-g1KqVo

#### **Skill Development Activities Suggested**

- Individual projects on topics covered in class. Students will choose a real life problems related to the discussed topics and implement the solution by using techniques and strategies discussed in the class. For each project, students have to submit a report and present a seminar.
- Assignments, Quiz and Industrial Visit on relevant topic of the course.

# Course outcome (Course Skill Set)

At the end of the course the student will be able to:

Sl. No.	Description	Blooms Level
CO1	Describe the concept of state variables and need of control system and applications of	L1
	control charts	
CO2	Apply knowledge of mathematics, science and engineering to analysis and design	L2
	classical linear control system	
CO3	Use modern computer tools such as MatLab tools to solve control problems.	L2
CO4	Analyze various control aspects for the automation application.	L3

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# Mapping of COS and POs

	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	2	2
CO2	3	2	1	2	1	1	2
CO3	3	2	1	2	2	2	2
CO4	3	2	1	2	1	2	1
CO5	3	2	1	3	1	1	1

1:Slight (Low) 2:Moderate (Medium) 3: Substantial (High) "-": no correlation

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Automation and Manufacturing Systems							
Course Code 22MIA/MAR235 CIE Marks 50							
Teaching Hours/Week (L:P:SDA)	02:00:02	SEE Marks	50				
Total Hours of Pedagogy	25 Hrs+10-12Activities	Total Marks	100				
Credits	03	Exam Hours	03				

#### **Course Learning objectives:**

- 1. To provide a substantial information on automation and control systems.
- 2. Exposure towards various manufacturing systems.
- 3. Implementation of group technology and cellular manufacturing technology for various industry requirements.
- 4. Importance of FMS

#### Module-1

**Production systems:** facilities, manufacturing support systems. Automation in production systems: automated manufacturing systems, computerized manufacturing support systems, reasons for automating, Automation principles and strategies: The USA principle, Ten strategies for automation and process improvement, automation migration strategy. Production facilities. Basic elements of automated systems: power to accomplish the automated process, program of instructions, control system. Advanced automation functions: safety monitoring, maintenance and repair diagnostics, error detection and recovery, error recovery. Levels of automation.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation

## Module-2

**Industrial control systems**-Process industries versus discrete manufacturing industries, levels of automation in the two industries, variables and parameters in the two industries. Continuous versus discrete control: continuous control systems, regulatory control, feed forward control, steady state optimization, adaptive control, online search strategies. Discrete control system. Computer process control, control requirements, capabilities of computer control, polling, interlocks, interrupt system, exception handling. Forms of computer process control.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation
	Module-3

**Overview of manufacturing systems-** Components of a manufacturing system, production machines, material handling systems, and computer control system, human resources. Types of manufacturing systems, types of operations, number of workstation and system layout, level of automation, system flexibility. Classification of manufacturing systems, single station cell, multi-station systems with fixed and variable routing.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation					
Module-4						

**Group technology and cellular manufacturing** - Part families and machine groups, intuitive grouping, parts classification and coding, production flow analysis, Cellular manufacturing, composite part concept, machine cell design, applications of group technology, Analysis of cellular manufacturing, rank order clustering, arranging machines in a GT cell, performance metrics in cell operations. Numerical on rank order clustering and performance metrics in cell operations.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation
	Module-5

**Flexible manufacturing cells and systems:** Flexible manufacturing system, types of FMS, FMC/FMS components, workstations, material handling and storage system, computer control system, FMS applications, FMS planning and implementation issues, FMS benefits, Analysis of FMS, bottleneck model, terminology and symbols, FMS operation

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parameters, System performance metric	cs, extended bottleneck model, sizing the FMS.
Teaching-Learning Process	Chalk and Talk and Power Point Presentation

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#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- 2. Two assignments each of **20 Marks** or **one Skill Development Activity of 40 marks** to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### **Semester End Examination:**

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### **Books**

- 1. Automation, Production Systems and Computer Integrated Manufacturing- M. P. Groover, Pearson Education. Fourth edition, 2016.
- 2. Fluid Power with Applications-Anthony Esposito, Peason, Sixth Addition.
- 3. Pneumatic Systems, Principles and Maintenance- SR Majumdar, 2011Edition.
- 4. Industrial Robotics, Technology, Programming, and applications-MikellP.Groover.
- 5. Computer Based Industrial Control- Krishna Kant, EEE-PHI,2nd edition,2010
- 6. An Introduction to Automated Process Planning Systems- Tiess Chiu Chang & Richard A. Wysk

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/v-3TmN4HhLc?list=PLwdnzIV3ogoW31clPN6Dn6c8Ia-n36vXk
- https://youtu.be/-NINgz6KQTA?list=PLOSWwFV98rfLAVnU2DJq8xO1LuFw6SXEa

# **Skill Development Activities Suggested**

- Individual projects on topics covered in class. Students will choose a real life problems related to the discussed topics and implement the solution by using techniques and strategies discussed in the class. For each project, students have to submit a report and present a seminar.
- Assignments, Quiz and Industrial Visit on relevant topic of the course.

#### Course outcome (Course Skill Set)

At the end of the course the student will be able to:

SI. No.	Description	Blooms Level
CO1	Understand the importance of Automation in Manufacturing and modelling.	L1
CO2	Students will gain the knowledge of Industrial control systems and overview of manufacturing system	L2
CO3	demonstrate appropriate features Group Technology and Flexible Manufacturing system	L2

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# Mapping of COS and POs

	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	1	2
CO2	3	2	1	2	1	2	1
CO3	3	2	1	2	2	2	1

1:Slight (Low) 2:Moderate (Medium) 3: Substantial (High) "-": no correlation

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# **Professional Elective-2**

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**Teaching-Learning Process** 

		Agile Manufacturing				
Course Code		22MIA/MPY/MPT/MTE/MSE/MEM/ MPM241	CIE Marks	50		
Teaching Hours/Week (L:P:SDA) 02:00:02 SEE Marks						
Total Hours of Pedagogy	l Hours of Pedagogy 40Hrs+10-12 Activities Total Marks 10					
Credits		03	Exam Hours	03		
		part the concepts of enterprise leveness of the production firms in a globa		rategy called agi		
		Module-1				
=		s need, conceptual frame work, char ating organization, people technology,	=			
Teaching-Learning Process	Chalk	and Talk and Power Point Presentation				
		Module-2				
insights into design processes, w Integration of Product /Proces	hat are in S Develo	for the design of agile manufacturing terdisciplinary design, main issues, and pment: Principles, Robust design appr ople in Agile organization, Approaches.	simple design exampoach, Approaches to	ole.		
Teaching-Learning Process	Chalk	and Talk and Power Point Presentation				
		Module-3				
	timedia to	anufacturing: Strategies, Managemen improve agility in manufacturing, systemand Talk and Power Point Presentation	em concepts.	d information flow		
		Module-4				
		Wodule-4				
		ples, IT/IS concepts in supply chain meepts, Agility, Adaptability and learners		<del>-</del>		
Teaching-Learning Process	Chalk	and Talk and Power Point Presentation				
		Module-5				
=		g technology for Machine tool syste support for selection of cutting parame	· ·	= :		

Chalk and Talk and Power Point Presentation

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The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together.

#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- 2. Two assignments each of **20 Marks** or **one Skill Development Activity of 40 marks** to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### **Books**

- 1. Agile Manufacturing- Forging New Frontiers', Poul T Kidd, Amagow Co. UK, ISBN-0-201-63163-6, 1994
- **2. Agile Manufacturing-** A Gunasekharan, the 21stCenturyCompetitive strategy, ISBN 13 978-0-08-04 3567-1, Elsevier Press, India.
- **3. O Levine Transitions to Agile Manufacturing,** Joseph C Moutigomery and Lawrence Staying Flexible for competitive advantage, ASQC quality press, Milwaukee. Wisconsin, USA, 1996
- **4. Agile Development for Mass Customization,** David M Anderson and B Joseph Pine, Irwin Professional Publishing, Chicago, USA, 1997.

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/\_n28vUPJzxM
- https://youtu.be/HQEkn-mJnas

# **Skill Development Activities Suggested**

- Individual projects on topics covered in class. Students will choose a real life problems related to the discussed topics and implement the solution by using techniques and strategies discussed in the class. For each project, students have to submit a report and present a seminar.
- Assignments, Quiz and Industrial Visit on relevant topic of the course.

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# Course outcome (Course Skill Set)

At the end of the course the student will be able to :

Sl. No.	Description	Blooms Level
CO1	Explain the conceptual frame work of agile manufacturing environment	L1
CO2	Apply the concepts of enterprise design process to develop agile manufacturing	L2
CO3	Apply interdisciplinary design concepts to the production functions	L2
CO4	Apply the principles of agility for supply chain management	L2
CO5	Identify the benefits that can be derived by adopting newer manufacturing	L1
	strategies of agile manufacturing	

# **Mapping of COS and Pos**

	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	1	2	2	2
CO2	3	2	1	2	1	1	2
CO3	3	2	1	2	2	2	2
CO4	3	2	1	2	1	1	1
CO5	3	2	1	3	1	2	1

<sup>1:</sup> Slight (Low) 2:Moderate (Medium) 3: Substantial (High) "-": no correlation

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Drives and Control System in Automation							
Course Code 22MIA242 CIE Marks 50							
Teaching Hours/Week (L:P:SDA)	2:0:2	SEE Marks	50				
Total Hours of Pedagogy	25 Hrs+10-12Activities	Total Marks	100				
Credits	03	Exam Hours	03				

#### **Course Learning objectives:**

To make students apply the concepts of Industrials Drives, Programmable Logic Controllers and Supervisory control & data Acquisitions in automation application

#### Module-1

**Introduction:** Working principle of synchronous, Asynchronous & stepper motors, Difference between Induction and servo motors, Torque v/s speed characteristics, Power v/s. Speed characteristics, Vector duty induction motors, Concepts of linear and frameless motors, Selection of feedback system, Duty cycle, , V/F control, Flux Vector control.

**Teaching-Learning Process**Chalk and Talk and Power Point Presentation

#### Module-2

**Industrials Drives:** DC and AC motors operation and selection, method of control and application of brushless DC motor, PMSM, stepper motor, A.C servomotor, selection criteria for servo motor and servo amplifier, universal motor, electric drive, types of industrial drives, the characteristics of drive, advantages of drives over other prime movers, motor rating, heating effects, electric braking.

**Teaching-Learning Process**Chalk and Talk and Power Point Presentation

#### Module-3

Introduction to Programmable Logic Controllers: Definitions of PLC, basic structure of PLC, working principles, data storage methods, inputs / outputs flag processing's, types of variables, definition of firmware, software, programming software tool and interfacing with PC (RS232 & TCP-IP), methods of PLC programming (LD, ST, FBD & SFC), What is logic, Conventional Ladder v/s PLC ladder, series and parallel function of OR, AND, NOT logic function.

**Teaching-Learning Process**Chalk and Talk and Power Point Presentation

#### Module-4

**Application of PLC using Timers and Counters Timer and Counter Instructions:** On delay and Off delay and retentive timer instructions, retentive timers,, Programming examples, Counter- counter up and down instructions, combining counters and timers, Comparison and data handling instructions, Arithmetic functions, Sequencer instruction, PLC Safety, Commissioning, Testing.

Teaching-Learning Process

Chalk and Talk and Power Point Presentation

# Module-5

Supervisory control & data Acquisitions: Introduction to Supervisory control & data Acquisitions, distributed Control System (DCS): computer networks and communication in DCS. different BUS configurations used for industrial automation – GPIB, HART and OLE protocol, Industrial field bus – FIP (Factory Instrumentation Protocol),

Teaching-Learning Process Chalk and Talk and Power Point Presentation

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#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- Two assignments each of 20 Marks or one Skill Development Activity of 40 marks to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module.

#### **Suggested Learning Resources:**

#### **Books**

- 1. Process Control Instrumentation Technology, Johnson Curties, Prentice hall of India, 8th edition
- 2. Andrew Parr, Industrial drives, Butterworth Heineamann G.K. Dubey. Fundamentals of electrical drives
- 3. Programmable Logic Controllers by W.Bolton
- 4. Introduction to Programmable Logic Controllers by Garry Dunning, 2ndedition, Thomson, ISBN:981-240-625-5
- 5. Instrumentation Engineers Hand Book Process Control, Bela G Liptak, Chilton book company, Pennsylvania
- 6. A.E. Fitzerald ,C.Kingsley and S.D Umans, Electric Machinery McGraw Hill Int. StudentEdition
- 7. S.K.Pillai. A First course on electric drives –Wiley Eastern1990
- 8. Programmable Logic Controllers by HughJack.

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/oxMdDsud5vg?list=PLE8F9BF5CB1201D23
- https://youtu.be/1AT1yuQ9awM?list=PLFW6lRTa1g83slfVY1p1xGqPGYUmXyahx

### **Skill Development Activities Suggested**

- Individual projects on topics covered in class. Students will choose a real life problems related to the discussed topics and implement the solution by using techniques and strategies discussed in the class. For each project, students have to submit a report and present a seminar.
- Assignments, Quiz and Industrial Visit on relevant topic of the course.

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# Course outcome (Course Skill Set)

At the end of the course the student will be able to :

Sl. No.	Description	Blooms Level
CO1	Describe and analyze working principles of various types of motors, differences, characteristics and selection criteria, control methods, SCADA	L1
CO2	Applytheknowledgeinselectionofmotors, heating effects and braking concepts invarious industrial applications	L3
CO3	Construct a program using PLC to problems pertaining to automation industries	L2
CO4	To understand visualization systems and its integrations	L3

# Mapping of COS and POs

	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	2	2
CO2	3	2	1	2	1	2	1
CO3	3	2	1	2	2	1	2
CO4	3	2	1	2	1	2	1
CO5	3	2	1	3	1	1	2

1:Slight (Low) 2:Moderate (Medium) 3: Substantial (High) "-": no correlation

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Microprocessor and Microcontroller						
Course Code	22MIA/MAR243	CIE Marks	50			
Teaching Hours/Week (L:P:SDA)	02:00:02	SEE Marks	50			
Total Hours of Pedagogy	25 Hrs+10-12Activities	Total Marks	100			
Credits	04	Exam Hours	03			

#### **Course Learning objectives:**

- To illustrate the architecture of 8085 and 8086 microprocessors.
- To introduce the programming and interfacing techniques of 8086 microprocessor.
- To analyse the basic concepts and programming of 8051 microcontroller
- To understand the interfacing circuits for various applications of 8051 microcontroller.
- To introduce the architecture of advanced microprocessors and microcontrollers.

#### Module-1

**Introduction to Microprocessors:** Introduction to Microprocessors, RISC and ARM design Philosophy, ARM Processor Fundamentals, registers, Current Program Status Register, Pipeline, Interrupts and Vector Table, Architecture Revisions, ARM Processor Families.

Teaching-Learning Process  Chalk and Talk and Power Point Presentation	Revisions, 7 mm 1 100cssor 1 mmcs.						
	Teaching-Learning Process	Chalk and Talk and Power Point Presentation					

#### Module-2

**ARM Instruction Set:** Data processing instruction, branch instructions, load store instructions, software interrupt instructions, program status register instructions, loading constants, conditional executions, efficient C programming for ARM processor.

for ARM processor.	
Teaching-Learning Process	Chalk and Talk and Power Point Presentation

#### Module-3

**IoT Definitions:** IoT Frameworks, Internet of things application examples, Identification of IoT Objects and Services, Structural Aspects of the IoT Key, IoT Technologies. IoT Protocols: Application protocols- MQTT, LORA, CoAP, Infrastructure Protocols- WiFi, Bluetooth, Zigbee, RFIP, Wireless sensor networks

Teaching-Learning Process	Chalk and Talk and Power Point Presentation				

#### Module-4

**AVR Microcontroller:** Overview of AVR family, AVR Microcontroller architecture, Register, AVR status register, ROM space and other hardware modules. ATmega8 pin configuration and pin functions.

**AVR Assembly Language Programming:** Addressing modes of AVR, Data transfer Arithmetic, Logic and Compare, Rotate and Shift, Branch and Call instructions. AVR data types and assembler directives, AVR assembly language programs and I/O port programming

Teaching-Learning Process	Chalk and Talk and Power Point Presentation						
Module-5							
<b>Peripheral Interfacing:</b> LED and Keyboard Interfacing, ADC, DAC and IR sensor interfacing, Stepper Motor Interfacing, DC							
motor control							
Teaching-Learning Process	Chalk and Talk and Power Point Presentation						

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#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- 2. Two assignments each of **20 Marks** or **one Skill Development Activity of 40 marks** to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### **Books**

- 1. Microprocessors and Interfacing- A. P Godse, D.A. Godse. Technical Publications 2013.
- 2. The 8086 Programming and Interfacing- Kenneth J Ayala, Cengage Learning 2010.
- 3. Microprocessor and Interfacing- Douglas V Hall, McGraw Hill Publications 2013.
- 4. Microprocessor and Microcontroller-Uday Kumar, Pearson Education 2012.

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/o6W0opScrKY?list=PLuv3GM6-gsE01L9yD00e5UhQapkCPGnY3
- https://youtu.be/liRPtvj7bFU?list=PL0E131A78ABFBFDD0

#### **Skill Development Activities Suggested**

- Individual projects on topics covered in class. Students will choose a real life problems related to the discussed topics and implement the solution by using techniques and strategies discussed in the class. For each project, students have to submit a report and present a seminar.
- Assignments, Quiz and Industrial Visit on relevant topic of the course.

#### Course outcome (Course Skill Set)

At the end of the course the student will be able to:

Description	Blooms Level
In-depth understanding of the operation of microprocessors and microcontrollers,	L1
machine language programming & interfacing techniques	
Strong understanding of main components and working principles of the Intel 8086	L2
microprocessor and Intel 8051microcontroller	
Memory organization and memory interfacing with 8086 and 8051 systems	L2
Interfacing microprocessor and microcontroller with real life systems	L3
Interrupt vectors, interrupt process, and interrupt priorities, external and advanced	L3
interrupts, timers and delays.	
	In-depth understanding of the operation of microprocessors and microcontrollers, machine language programming & interfacing techniques  Strong understanding of main components and working principles of the Intel 8086 microprocessor and Intel 8051microcontroller  Memory organization and memory interfacing with 8086 and 8051 systems  Interfacing microprocessor and microcontroller with real life systems  Interrupt vectors, interrupt process, and interrupt priorities, external and advanced

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# Mapping of COS and POs

11 9							
	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	2	2
CO2	3	2	1	2	1	2	1
CO3	3	2	1	2	2	1	2
CO4	3	2	1	2	1	2	1
CO5	3	2	1	3	1	1	2

1:Slight (Low) 2:Moderate (Medium) 3: Substantial (High) "-": no correlation

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	Digital Manufacturing		
Course Code	22MIA/MAR244	CIE Marks	50
Teaching Hours/Week (L:P:SDA)	02:00:02	SEE Marks	50
Total Hours of Pedagogy	25 Hrs+10-12Activities	Total Marks	100
Credits	03	Exam Hours	03

#### **Course Learning objectives:**

To make students apply the basic concepts of automation to solve material handling problems and analyse flow lines.

#### Module-1

**Introduction to Automation:** Production System Facilities, Automation in Production Systems: Types of Automation, Computerized Manufacturing Support Systems, and Reasons for automating a production system, Automation Principles and Strategies, Levels of Automation. Basic Elements of an Automated System, Advanced Automation Functions.

**Teaching-Learning Process** Chalk and Talk and Power Point Presentation

#### Module-2

**Automated Material Handling and Identification Technology:** Overview of Material Handling, Material Transport Equipment, Analysis of Material Transport Systems, Storage Systems. Introduction to Storage Systems, Conventional Storage Methods and Equipment, Automated Storage Systems, Automatic Identification and Data Capture.

**Teaching-Learning Process** Chalk and Talk and Power Point Presentation

#### Module-3

**Analysis of Automated flow lines:** Analysis of transfer lines without storage, with storage buffer, single stage, double stage, multistage with problems. Automated assembly systems, design for automated assembly, parts feeding devices, analysis of multi station assembly machine, and analysis of single stage assembly machine.

Teaching-Learning Process Chalk and Talk and Power Point Presentation

#### Module-4

**Electro-Pneumatics:** Introduction, Pressurized Air: Production & Distribution, Pneumatic Devices, Single & Double Acting Cylinders, Calculations, Length of Piston Stroke, Speed of Piston's Translation, Pressurized Air Flow Control Valves, Directional Valves, Valves Actuation. Manual, Mechanical, Electrical, Pneumatic.

**Teaching-Learning Process** Chalk and Talk and Power Point Presentation

#### Module-5

PLCs: Introduction, Modular Construction of a PLC, PLC I/O Components, Digital Input Modules, Digital Output Modules, Communication Modules, Central Processing Unit. PLC Programming: Introduction to Programming of PLCs, The IEC 61131 Standard, Structural Programming, Basic Programming Instructions. The Result of an Instruction Execution, Boolean Logic Instructions, Activation Instructions, Complementary Instructions.

Teaching-Learning Process Chalk and Talk and Power Point Presentation

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The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together.

#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- Two assignments each of 20 Marks or one Skill Development Activity of 40 marks to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### **Books**

- 1. Automation Production Systems and CIM Mikell P Groover, 4<sup>th</sup> Edition, Pearson, 2016. ISBN: 978-93-325-7249-
- Introduction to Industrial Automation, StamatiosManesis&George Nikolakopoulos, CRC Press, 2018, ISBN: 978-1-4987-0540-0
- 3. Principles of Computer Integrated Manufacturing S.Kant Vajpayee, PHI, ISBN 13: 978-81203-1476-4
- 4. Mechatronics William Bolton, Sixth Edition, Pearson, ISBN-9788131732533

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/De8MQWbhu3k
- https://youtu.be/v-3TmN4HhLc?list=PLwdnzIV3ogoW31clPN6Dn6c8la-n36vXk

#### **Skill Development Activities Suggested**

- Individual projects on topics covered in class. Students will choose a real life problems related to the discussed topics and implement the solution by using techniques and strategies discussed in the class. For each project, students have to submit a report and present a seminar.
- Assignments, Quiz and Industrial Visit on relevant topic of the course.

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# Course outcome (Course Skill Set)

At the end of the course the student will be able to :

SI. No.	Description	Blooms Level
CO1	Apply automated material handling and identification technologies to upgrade material handling system in industries	L2
CO2	Analyse the automated flow lines and assembly systems	L3
CO3	Design and analyse pneumatic circuits for various applications.	L2
CO4	Apply the concepts of PLC for industrial applications	L2

# Mapping of COS and POs

	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	2	1
CO2	3	2	1	2	1	2	2
CO3	3	2	1	2	2	1	1
CO4	3	2	1	2	1	2	2

1:Slight (Low) 2:Moderate (Medium) 3: Substantial (High) "-": no correlation

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	Industry 4.0		
Course Code	22MPD/MAU/MDE/MEA/MMD/MTP /MPY/MIA/MAR/CAE/MPE/MPM/M CM245	CIE Marks	50
Teaching Hours/Week (L:P:SDA)	02:00:02	SEE Marks	50
Total Hours of Pedagogy	25 Hrs+10-12Activities	Total Marks	100
Credits	03	Exam Hours	03
<u> </u>			
will gain deep insights into how smart	ness is being harnessed and what needs to b		
will gain deep insights into how smart challenges in the field of Mechanical I	Module-1 Industrial Revolutions, Fourth Revolution, em, Smart Factories, Smart and Connected	pe done to overcome  Drivers, Enablers an	some of the
will gain deep insights into how smart challenges in the field of Mechanical Industry 4.0: Introduction, Various Industry 4.0. Lean Production Systems	Module-1 Industrial Revolutions, Fourth Revolution, em, Smart Factories, Smart and Connected	Drivers, Enablers an Business Perspectiv	some of the
will gain deep insights into how smart challenges in the field of Mechanical I Industry 4.0: Introduction, Various Industry 4.0. Lean Production System Platform and Product Life-Cycle Man	Module-1  Industrial Revolutions, Fourth Revolution, em, Smart Factories, Smart and Connected agement.	Drivers, Enablers an Business Perspectiv	some of the
will gain deep insights into how smart challenges in the field of Mechanical I Industry 4.0: Introduction, Various Industry 4.0. Lean Production Syste Platform and Product Life-Cycle Man Teaching-Learning Process  Cyber-Physical Systems (CPS) and N Smart Devices and Products, Smart	Module-1  Industrial Revolutions, Fourth Revolution, em, Smart Factories, Smart and Connected agement.  Chalk and Talk and Power Point Preser	Drivers, Enablers an Business Perspectiv tation	d Challenges for es, Collaboration

# Module-3

Industrial IoT: Introduction, Internet of Things (IoT), Industrial IoT, Industrial Processes, Advanced technologies: Software Defined Networking and Security in IIoT.

Key Enablers of IIoT: Sensing, Connectivity, Processing & Process control, IIoT Analytics and Data Management: Machine Learning and Cloud computing (Brief description only)

Teaching-Learning Process	Chalk and Talk and Power Point Presentation		
	Module-4		
Applications of IIoT: Inventory Manag	gement & Quality Control, Plant Security and Safety, Facility Management, Oil-		
Chemical & Pharmaceutical Industry, U.	AVs in Industries, Factories and Assembly Line, Food Industry,		
Teaching-Learning Process Chalk and Talk and Power Point Presentation			
	Module-5		
Case Studies for Industry 4.0 and IIoT:	Milk Processing & Packaging Industries, Manufacturing Industries, Virtual Reality		
Lab, Steel Technology Lab			
Teaching-Learning Process Chalk and Talk and Power Point Presentation			

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The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together.

#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- 2. Two assignments each of **20 Marks** or **one Skill Development Activity of 40 marks** to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### Books

- 1. Oliver Hersent, David Boswarthick, Omar Elloumi, "The Internet of Things Key Applications and Protocols", Wiley Publications, 2011. ISBN: 1119966701.
- 2. Alasdair Gilchrist, "Industry 4.0: The Industrial Internet of Things", A press, 1<sup>st</sup> Edition, 2017. ISBN: 1484220463.
- 3. RMD Sundaram Shriram K Vasudevan, Abhishek S Nagarajan, "Internet of Things", Wiley Publications, 2019. ISBN: 8126578378.

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/p7kYStiASLo?list=PLbRMhDVUMngdcLdH4-YF1uJI4luhcDZPR
- https://youtu.be/hv-aBonZMRQ?list=PLWbMIWDTOauBvP0ZxvoIshg55WPMF37UI

# **Skill Development Activities Suggested**

- Individual projects on topics covered in class. Students will choose a real life problems related to the discussed topics and implement the solution by using techniques and strategies discussed in the class. For each project, students have to submit a report and present a seminar.
- Assignments, Quiz and Industrial Visit on relevant topic of the course.

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#### Course outcome (Course Skill Set)

At the end of the course the student will be able to:

Sl. No.	Description	Blooms Level
CO1	Describe the fundamentals of Industry 4.0, Industrial revolution and challenges being	L1
	faced.	
CO2	Summarize and classify various sensors and actuators used in Industry 4.0, Smart	L2
	Manufacturing and other cyber-physical related attributes.	
CO3	Demonstrate various aspects of IoT, IIoT, current technologies that are driving industries	L3
	in manufacturing and management.	
CO4	Correlate various applications and case studies of IoT and IIoT in various streams	L3

#### **Mapping of COS and POs**

	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	2	1
CO2	3	2	1	2	1	2	2
CO3	3	2	1	2	2	1	2
CO4	3	2	1	2	1	2	1
CO5	3	2	1	3	1	1	2

1:Slight (Low) 2:Moderate (Medium) 3: Substantial (High) "-": no correlation

MINI PROJECT WITH SEMINAR			
Course Code	22MTE25	CIE Marks	100
Number of contact Hours/Week	0-4-2	SEE Marks	
Credits	03	Exam Hours/Batch	

## **Course objectives:**

- To support independent learning and innovative attitude.
- To guide to select and utilize adequate information from varied resources upholding ethics.
- To guide to organize the work in the appropriate manner and present information (acknowledging the sources) clearly.
- To develop interactive, communication, organisation, time management, and presentation skills.
- To impart flexibility and adaptability.
- To inspire independent and team working.
- To expand intellectual capacity, credibility, judgement, intuition.
- To adhere to punctuality, setting and meeting deadlines.
- To instil responsibilities to oneself and others.
- To train students to present the topic of project work in a seminar without any fear, face audience confidently, enhance communication skill, involve in group discussion to present and exchange ideas.

Mini-Project with seminar: This may be hands-on practice, survey report, data collection and analysis, coding, mobile app development, field visit and report preparation, modelling of system, simulation, analysing and authenticating, case studies, etc.

**CIE marks** shall be awarded by a committee comprising of HoD as Chairman, Guide/co-guide, if any, and a senior faculty of the department. Students can present the seminar based on the completed mini-project. Participation in the seminar by all postgraduate students of the program shall be mandatory.

The CIE marks awarded for Mini-Project work and Seminar, shall be based on the evaluation of Mini Project work and Report, Presentation skill and performance in Question-and-Answer session in the ratio 50:25:25. Mini-Project with Seminar shall be considered as a head of passing and shall be considered for vertical progression as well as for the award of degree. Those, who do not take-up/complete the Mini Project and Seminar shall be declared as fail in that course and have to complete the same during the subsequent semester.

There is **no SEE** for this course.

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#### **Course outcomes:**

At the end of the course the student will be able to:

- Present the mini-project and be able to defend it.
- Make links across different areas of knowledge and to generate, develop and evaluate ideas and information to apply these skills to the project task.
- Habituated to critical thinking and use problem solving skills.
- Communicate effectively and to present ideas clearly and coherently in both the written and oral forms.
- Work in a team to achieve common goal.
- Learn on their own, reflect on their learning and take appropriate actions to improve it.

Aı	utomation and Robotics Lab	oratory	
Course Code	22MIAL26	CIE Marks	50
Teaching Hours/Week (L:P: S)	01:02:00	SEE Marks	50
Credits	02	Exam Hours	03

# Course objectives:

- 1. Impart the knowledge of CNC programming
- 2. Impart the knowledge of robot programming

SI.NO	Experiments			
	PART-A			
1	Generation of CNC program by optimizing tool path movement using CAM software for lathe			
2	Generation of CNC program by optimizing tool path movement using CAM software for milling			
	PART-B			
3	Robotics lab: Movement program with "MOVE" and Output Set/Reset			
4	Movement program with abortion of movement			
5	Movement program with Rounding of the 90° Turns			
6	Program to demonstrate Wait for an input before movement is continued			
7	Movements with fixed values and Axis-Values from Teach Point			
8	Demonstration of FMS			

# Course outcomes (Course Skill Set):

At the end of the course the student will be able to:

- 1. Simulate manufacturing processes before being put to actual machining
- 2. Apply/develop solutions or to do research in the areas of Design and simulation in Mechanical Engineering.

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3. Program and control robot path for industrial applications.

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The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each course. The student has to secure not less than 40% of maximum marks in the semester-end examination (SEE). In total of CIE and SEE student has to secure 50% maximum marks of the course.

#### Continuous Internal Evaluation (CIE):

CIE marks for the practical course is 50 Marks.

The split-up of CIE marks for record/journal and test are in the ratio 60:40.

- Each experiment to be evaluated for conduction with observation sheet and record write-up. Rubrics for the evaluation of the journal/write-up for hardware/software experiments designed by the faculty who is handling the laboratory session and is made known to students at the beginning of the practical session.
- Record should contain all the specified experiments in the syllabus and each experiment write-up will be evaluated for 10 marks.
- Total marks scored by the students are scaled downed to 30 marks (60% of maximum marks).
- Weightage to be given for neatness and submission of record/write-up on time.
- Department shall conduct 02 tests for 100 marks, the first test shall be conducted after the 8<sup>th</sup> week of the semester and the second test shall be conducted after the 14<sup>th</sup> week of the semester.
- In each test, test write-up, conduction of experiment, acceptable result, and procedural knowledge will carry a weightage of 60% and the rest 40% for viva-voce.
- The suitable rubrics can be designed to evaluate each student's performance and learning ability.
- The average of 02 tests is scaled down to **20 marks** (40% of the maximum marks).

The Sum of **scaled-down** marks scored in the report write-up/journal and average marks of two tests is the total CIE marks scored by the student.

#### Semester End Evaluation (SEE):

SEE marks for the practical course is 50 Marks.

SEE shall be conducted jointly by the two examiners of the same institute, examiners are appointed by the University.

All laboratory experiments are to be included for practical examination.

(Rubrics) Breakup of marks and the instructions printed on the cover page of the answer script to be strictly adhered to by the examiners. **OR** based on the course requirement evaluation rubrics shall be decided jointly by examiners.

Students can pick one question (experiment) from the questions lot prepared by the internal /external examiners jointly.

Evaluation of test write-up/ conduction procedure and result/viva will be conducted jointly by examiners.

General rubrics suggested for SEE are mentioned here, writeup-20%, Conduction procedure and result in -60%, Viva-voce 20% of maximum marks. SEE for practical shall be evaluated for 100 marks and scored marks shall be scaled down to 50 marks (however, based on course type, rubrics shall be decided by the examiners)

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Change of experiment is allowed only once and 10% Marks allotted to the procedure part to be made zero.

The duration of SEE is 03 hours

#### **Suggested Learning Resources:**

- CAD/CAM/CIM P. Radhakrishna, New Age International.
- M. P. Grover, Automation, Production Systems & Computer Aided manufacturing, Prentice Hall.

# VISVESVARAYA TECHNOLOGICAL UNIVERSITY, BELAGAVI.



# Scheme of Teaching and Examinations and Syllabus M.Tech in INDUSTRIAL AUTOMATION ENGINEERING (MIA) (Effective from the Academic year 2022-23)

Copy right Registrar, Visvesvaraya Technological University Jnana Sangam, Machhe, Belagavi-590018 e-Mail: registrar@vtu.ac.in

Contact: 0831-2498112

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# VISVESVARAYA TECHNOLOGICAL UNIVERSITY, BELAGAVI Scheme of Teaching and Examinations – 2022 M.Tech. in INDUSTRIAL AUTOMATION ENGINEERING(MIA) Choice Based Credit System (CBCS) and Outcome-Based Education(OBE)

III SE	III SEMESTER										
111 31	IVILITER			Tea	ching Hour	s /Week		Exam	ination		
SI. No	Cours e	Course Code	Course Title	The ory	Practical / Mini- Project/ Internsh ip	Tutorial / Skill Develop ment activities	Du rat io n in ho ur	CIE Mar ks	SEE Mar ks	Tota I Mar ks	Cred its
				L	Р	T/SDA	s				
1	PCC	22MIA31	Programmable Logic Control	03		02	03	50	50	100	4
2	PEC	22MIA32X	Professional Elective Courses-3	03			03	50	50	100	3
3	OEC	22MIA33X	Professional Elective 4	03	00	00	03	50	50	100	3
4	PROJ	22MIA34	Project Work Phase – 1	00	06	00		100		100	3
5	SP	22MIA35	Societal Project	00	06	00	-	100	-	100	3
6	INT	22MIAI36	Internship			Internship ring the on of II and	03	50	50	100	6
		•	09	12	02	12	400	200	600	22	

Note: PCC: Professional core Courses, PEC: Professional Elective Courses. PROJ-Project Work, INT-Internship, OEC Open Elective Courses, SP- Societal Project

Pr	ofessional Elective 3	Professional Elective 4		
Course Code under 22MIA32X	Course Title	Course Code under 22MIA33X	Course Title	
22MIA/MAR321	Intelligent Manufacturing System	22MIA/MAR331	Industrial Safety	
22MIA/MAR322	Micro-Machining Process	22MIA/MAR332	Non Traditional Machining	
22MIA/MAR323	Tooling for Manufacturing in Automation	22MIA/MAR333	Flexible Manufacturing System	
22MIA/MAR324	Micro Electromechanical System	22MIA/MPM/MST /MPT/MAR334	Total Quality Management	
22MIA/MAR325	Electric Vehicles	22MIA/MAR335	Advanced Materials and Processing	

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#### Note:

**1. Project Work Phase-1:** The project work shall be carried out individually. However, in case a disciplinary or interdisciplinary project requires more participants, then a group consisting of not more than three shall be permitted.

Students in consultation with the guide/co-guide (if any) in disciplinary project or guides/co-guides (if any) of all departments in case of multidisciplinary projects, shall pursue a literature survey and complete the preliminary requirements of the selected Project work. Each student shall prepare a relevant introductory project document, and present a seminar.

CIE marks shall be awarded by a committee comprising of HoD as Chairman, all Guide/s and co-guide/s (if any) and a senior faculty of the concerned departments. The CIE marks awarded for project work phase -1, shall be based on the evaluation of Project Report, Project Presentation skill, and performance in the Question and Answer session in the ratio of 50:25:25.

2. Societal Project: Students in consultation with the internal guide as well as with external guide (much preferable) shall involve in applying technology to work out/proposing viable solutions for societal problems.

CIE marks shall be awarded by a committee comprising of HoD as Chairman, Guide/co-guide if any, and a senior faculty of the department. The CIE marks awarded shall be based on the evaluation of Project Report, Project Presentation skill, and performance in the Question and Answer session in the ratio of 50:25:25.

Those, who have not pursued /completed the Societal Project, shall be declared as fail in the course and have to complete the same during subsequent semester/s after satisfying the Societal Project requirements. There is no SEE (University examination) for this course.

3. Internship: Those, who have not pursued /completed the internship, shall be declared as fail in the internship course and have to complete the same during subsequent University examinations after satisfying the internship requirements. Internship SEE (University examination) shall be as per the University norms.

CIE marks shall be awarded by a committee comprising of HoD as Chairman, Guide/co-guide if any, and a senior faculty of the department. The CIE marks awarded for project work phase -1, shall be based on the evaluation of Project Report, Project Presentation skill, and performance in the Question and Answer session in the ratio of 50:25:25.

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# VISVESVARAYA TECHNOLOGICAL UNIVERSITY, BELAGAVI Scheme of Teaching and Examinations – 2022 M.Tech. in INDUSTRIAL AUTOMATION ENGINEERING(MIA) Choice Based Credit System (CBCS) and Outcome-Based Education(OBE)

IV SEMESTER	IV	SEM	<b>ESTER</b>
-------------	----	-----	--------------

IV SEIVIESTER					ning Hours Week		Exami	nation		
S I. N	Course	Course Code	Course Title	The ory	Practic al/ Field work	Du rat io n	C IE M	SEE Ma rks	T o t al	C r e d
0				L	Р	in ho ur s	a r k s	Viv a voc e	M a r k s	it s
1	Project	22MIA41	Project Work Phase -2		08	03	100	100	200	18
	•	Т	OTAL		08	03	100	100	200	18

#### Note:

# 1. Project Work Phase-2:

Students in consultation with the guide/co-guide (if any) in disciplinary project or guides/co-guides (if any) of all departments in case of multidisciplinary projects, shall continue to work of Project Work phase -1 to complete the Project work. Each student / batch of students shall prepare project document, and present a seminar.

CIE marks shall be awarded by a committee comprising of HoD as Chairman, all Guide/s and co-guide/s (if any) and a senior faculty of the concerned departments. The CIE marks awarded for project work phase -1 shall be based on the evaluation of Project Report, Project Presentation skill, and performance in the Question and Answer session in the ratio of 50:25:25.

SEE shall be at the end of IV semester. Project work evaluation and Viva-Voce examination (SEE), after satisfying the plagiarism check, shall be as per the University norms.

Total Credits 22+18+22+18 =80

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# **Program Outcome of the Course**

POs	Description
PO1:	Acquire, demonstrate, and apply basic knowledge in the field of Industrial Automation Engineering.
PO2:	Identify problems in the field of Industrial Automation Engineering, formulate them and solve by using
	advanced techniques.
PO3:	Independently carry out research/investigation and developmental work to solve practical problems in
F 0 3.	Industrial Automation Engineering.
PO4:	Write and present a substantial technical report/document.
PO5:	Demonstrate a degree of mastery over Industrial Automation Engineering.
PO6:	Employ Artificial Intelligence and robotics tool to cater into Industrial Automation needs in both discrete
F 00.	and process plants.
PO7:	Provide solutions to varied engineering problems through the interpretation of data using modern
107.	computational tools.

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# Semester- III

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#### Semester- 03

Programmable Logic Control						
Course Code	22MIA31	CIE Marks	50			
Teaching Hours/Week (L:P:SDA)	3:0:2	SEE Marks	50			
Total Hours of Pedagogy	25 Hrs+10-12Activities	Total Marks	100			
Credits	03	Exam Hours	03			

#### **Course Learning objectives:**

These courses is intended for learning the principals of Programmable Logic Controls (PLC) including hardware, programming, and troubleshooting and develops advanced working programs, and troubleshoot hardware and software communication problems.

#### Module-1

**Technical Definition:** PLC, advantages, characteristic functions L1, of A PLC, chronological evolution of PLC, types of PLC, unitary PLC, modular small PLC, medium PLC, large PLC block diagram Of PLC: input / output (I/O) se processor section, power supply, memory. Central processing, processor soft executive software, multitasking, languages, ladder language. Input and output contact program symbols, numbering system of inputs and outputs, program form.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation

#### Module-2

**Introduction To Logic:** Equivalent ladder neither diagram of AND gate, equivalent ladder diagram of OR gate, equivalent ladder diagram of NOT gate, equivalent ladder diagram of XOR gate, equivalent ladder diagram of NAND gate, equivalent ladder diagram of NOR gate, equivalent ladder diagram to demonstrate de-morgan theorem, ladder design. Timer and its classification. characteristics of PLC timer, functions in timer, resetting retentive and non-retentive, classification of PLC timer, or delay and off delay timers timer-on delay, timer off delay, retentive and non-retentive timers, format of a timer instruction.

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Teaching-Learning Process	Chalk and Talk and Power Point Presentation				
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#### Module-3

PLC Counter: operation of PLC counter, counter parameters, Counter Instructions Overview Count up (CTU) Count Down (CTD).Introduction to comparison instructions, discussions on comparison instructions, "EQUAL." Or "EQU" instruction, "NOT EQUAL" or "NEQ" instruction, "LESS THAN" or "LES" instruction, "LESS THAN OR EQUAL" or "LEQ" Instruction, GREATER THAN" or "GRT" instruction, "GREATER THAN OR EQUAL TO" or "GRQ" Instruction, "MASKED COMPARISON FOREQUAL" or "MEQ" instruction, "LIMIT TEST" or "LIM" instruction.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation				
Module-4					

Data Movement Instructions, logical instructions, mathematical instructions. Special mathematical instructions, data handling instructions, program flow control instructions, Proportional Integral Derivative (PID) Instruction. introduction to classification of I/O, I/O system overview, practical I/O system and its mapping addressing local and expansion I/O, input-output systems, direct I/O, Parallel I/O systems serial I/O systems. Sinking and sourcing, discrete input module, rectifier with filter, threshold detection, isolation, logic section specifications of discrete I/O modules.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation				
Module-5					

Industrial Communication and Networking: Evolution of industrial control process, types of communication interface types of networking channels, parallel communication interface, IEEE- 488 bus, devices useable with IEEE - 488, Handshaking process, interface management lines, serial communication interface. communication mode,

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synchronization and timing in communication, synchronous and asynchronous transmissions compared, different recommended standards compared software protocol, industrial network, network topology, media access methods, open system interconnection (OSI) network model, network components, advantage of standardized industrial network, industrial network, controller area network (CAN), AS-I Interface.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation

#### Assessment Details (both CIE and SEE)

The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together.

#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- Two assignments each of 20 Marks or one Skill Development Activity of 40 marks to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module.

#### **Suggested Learning Resources:**

#### **Books**

- 1) "PLC and Industrail Applications", Madhuchhandan Gupts and Samarjxit Sen Gupta, Pernram International Pub. (India) Pvt.Ltd., 2011
- (2) Programmable Logic Controllers, 5th Edition W. Bolton John W. Webb PHI learning, New Delhi
- (3) "Basic PLC Course (Programmable Logic Controller)" Mohd Shafiek Yaacob, Pearson, 2006.
- (4) A practical Handbook to PLC Alireza H. Fassih New Generation publication

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/MS3qJq2jvu0
- https://youtu.be/MS3qJq2jvu0

#### **Skill Development Activities Suggested**

- Individual projects on topics covered in class. Students will choose a real life problems related to the discussed topics and implement the solution by using techniques and strategies discussed in the class. For each project, students have to submit a report and present a seminar.
- Assignments, Quiz and Industrial Visit on relevant topic of the course.

# Course outcome (Course Skill Set)

At the end of the course the student will be able to:

Sl. No.	Description	Blooms Level			
CO1	Describe and analyze working principles of various types of motors, differences,	L1			
	characteristics and selection criteria, control methods, SCADA.				
CO2	Apply the knowledge in selection of motors, heating effects and braking concepts in	L2			
	various industrial applications.				
CO3	Construct a program using PLC to problems pertaining to automation industries.	L2			
CO4	Demonstrate self-learning capability	L2			

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	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	2	1
CO2	3	2	1	2	1	1	2
CO3	3	2	1	2	2	1	2
CO4	3	2	1	2	1	2	2

1:Slight (Low) 2:Moderate (Medium) 3: Substantial (High) "-": no correlation

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# **Professional Elective-3**

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#### Semester- 03

Intelligent Manufacturing System							
Course Code	22MIA/MAR321	CIE Marks	50				
Teaching Hours/Week (L:P:SDA)	3:0:0	SEE Marks	50				
Total Hours of Pedagogy	40	Total Marks	100				
Credits	03	Exam Hours	03				

# **Course Learning objectives:**

To provide students with the concepts of

- Planning manufacturing systems
- Computer integrated manufacturing and enterprise integration
- Group Technology
- Knowledge based systems

# Module-1

Computer Integrated Manufacturing Systems Structure and functional areas of CIM system – CAD, CAPP, CAM, CAQC, ASRS. Advantages of CIM. Manufacturing Communication Systems – MAP/TOP, OSI Model, Data Redundancy, Topdown and Bottom-up Approach, Volume of Information. Intelligent Manufacturing System Components, System Architecture and Data Flow, System Operation.

, ,,	me of Information. Intelligent Manufacturing System Components, System
Architecture and Data Flow, System Ope	eration.
Teaching-Learning Process	Chalk and Talk and Power Point Presentation
	Module-2
Components of Knowledge Based S	ystems – Basic Components of Knowledge Based Systems, Knowledge
Representation, Comparison of Knowled	dge Representation Schemes, Interference Engine, Knowledge Acquisition.
Teaching-Learning Process	Chalk and Talk and Power Point Presentation
	Module-3
Machine Learning: Concept, Artificial N	Neural Networks, Biological and Artificial Neuron, Types of Neural Networks,
Applications in manufacturing. Use of pr	robability and fuzzy logic for machine thinking.
Teaching-Learning Process	Chalk and Talk and Power Point Presentation
	Module-4
Knowledge Based Group Technology: Gro	oup Technology: Models and Algorithms Visual Method, Coding Method, Cluste
Analysis Method. Knowledge Based Gi	roup Technology – Group Technology in Automated Manufacturing System
Structure of Knowledge based system for	r group technology (KBST) — Data Base, Knowledge Base, Clustering Algorithm.
Teaching-Learning Process	Chalk and Talk and Power Point Presentation
	Module-5
Industrial applications of AI: Intelliger	nt system for design, equipment selection, scheduling, material selection
maintenance, facility planning and proce	ss control.
Teaching-Learning Process	Chalk and Talk and Power Point Presentation

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The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together.

#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- Two assignments each of 20 Marks or one Skill Development Activity of 40 marks to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

# **Books**

- 1. Mikell P. Groover, "Automation, Production Systems and Computer Integrated Manufacturing", 8th edition, PHI, 2008.
- 2. Yagna Narayana, "Artificial Neural Networks", PHI, 2009.
- 3. Andre Kusaic, "Intelligent Manufacturing Systems", PHI,1989
- 4. Hamid R. Parsaei and Mohammad Jamshidi, "Design and Implementation of Intelligent Manufacturing Systems", PHI. 2009

# Web links and Video Lectures (e-Resources):

- https://youtu.be/De8MQWbhu3k
- https://youtu.be/-2Cd38P6YO0

#### **Skill Development Activities Suggested**

#### Course outcome (Course Skill Set)

At the end of the course the student will be able to:

Sl. No.	Description	Blooms Level
CO1	assess the performance of manufacturing systems	L1
CO2	develop a systematic approach for design and implementation of	L2
C02	manufacturing systems	
CO3	suggest new procedures to improve the productivity of existing	L2
COS	manufacturing systems	
CO4	utilise online collaboration tools to work in complex teams	L4

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	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	1	2	2	2
CO2	3	2	1	2	1	1	1
CO3	3	2	1	2	2	2	2
CO4	3	2	1	2	1	1	1

1:Slight (Low) 2:Moderate (Medium) 3: Substantial (High) "-": no correlation

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#### Semester- 03

Micro – Machining Process						
Course Code	22MIA/MAR322	CIE Marks	50			
Teaching Hours/Week (L:P:SDA)	03:00:00	SEE Marks	50			
Total Hours of Pedagogy	40	Total Marks	100			
Credits	03	Exam Hours	03			

#### **Course Learning objectives:**

Students are offered with the opportunity of Identify the traditional and micro machining processes, Describe advanced micromachining and Nano-finishing processes and Explain thermoelectric advanced micromachining processes.

#### Module-1

Micromachining: Definition, historical background, Need and applications of micromachining in engineering industries. Principle of mechanical micromachining - Classification of micromachining and nano finishing processes. Size comparisons in micro manufacturing and micro products. Problems in micro machining.

**Teaching-Learning Process** 

Chalk and Talk and Power Point Presentation

#### Module-2

Mechanical Advanced Micromachining and Nano-finishing Processes: Abrasive Jet Micromachining (AJMM), Ultrasonic Micromachining (USMM), Abrasive Water Jet Micro Machining (AWJMM), Abrasive Flow nano finishing (AFNF). Principle of working and applications.

Teaching-Learning Process Understanding

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# Module-3

Thermoelectric Advanced Micromachining Processes: Electric Discharge Micromachining (EDMM), Wire Electric Discharge Micromachining (WEDMM), Laser Beam Micromachining (LBMM), Electron Beam Micromachining (EBMM). Principle of thermal advanced micromachining processes and applications.

**Teaching-Learning Process** 

Chalk and Talk and Power Point Presentation

#### Module-4

Electrochemical and Chemical Micromachining Processes: Electrochemical Micromachining (ECMM), Electrochemical Micro Grinding (ECMG), Electro stream Micro drilling (ESMD), Electrochemical Micro deburring (ECMDe), Chemical Micromachining (ChMM). Principle of thermal advanced micromachining processes and applications.

**Teaching-Learning Process** 

Chalk and Talk and Power Point Presentation

#### Module-5

Advanced nano finishing processes: Elastic Emission Machining (EEM) and Ion Beam Machining (IBM). Integrated-circuits based micro fabrication technology: Surface micromachining and Bulk micromachining. Principle of thermal advanced micromachining processes and applications.

**Teaching-Learning Process** 

Chalk and Talk and Power Point Presentation

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The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together.

#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- 2. Two assignments each of **20 Marks** or **one Skill Development Activity of 40 marks** to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### **Books**

- 1. Jain V. K., Introduction to Micromachining, 2nd edition, Narosa Publishers, New Delhi (2014)
- 2. Jackson M. J., Micro and Nanomanufacturing, CRC Press, Taylor and Francis (2006). 54
- 3. Ghosh, A. and Mullick, S., Manufacturing Science, New Age International (2001).
- 4. Pandey, P.C. and Shan H.S., Modern Machining Processes, McGraw Hill (2004).
- 5. Micromachining of Engineering Materials J.A. McGeough. CRC Press
- 6. Hofy, H.E., Advanced Manufacturing Process, B and H Publication (1998)
- 7. Mishra, P.K., Non Conventional Machining, Narosa (2006).

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/9V\_y41MF-co?list=PLSGws\_74K018uDGyEGytB6-q31SpmAKug
- https://youtu.be/2YTyyFzJvEw?list=PLsROtkZ0LLB-SeADjhsjYb8wSklNKNQmD

#### **Skill Development Activities Suggested**

#### Course outcome (Course Skill Set)

At the end of the course the student will be able to:

Sl. No.	Description	Blooms Level
CO1	To analyze and determine material fabrication processes	L2
CO2	Study of various micro machining processes	L1
CO3	Application of these machining methods in various fields	L3
CO4	Enhance his knowledge in semiconductor manufacturing processes.	L1

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	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	1	2
CO2	3	2	1	2	3	2	1
CO3	3	2	1	2	2	1	2
CO4	3	2	1	2	1	2	1

1:Slight (Low) 2:Moderate (Medium) 3: Substantial (High) "-": no correlation

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#### Semester- 03

Tooling for Manufacturing in Automation						
Course Code	22MIA/MAR323	CIE Marks	50			
Teaching Hours/Week (L:P:SDA)	3:0:0	SEE Marks	50			
Total Hours of Pedagogy	40	Total Marks	100			
Credits	03	Exam Hours	03			

#### **Course Learning objectives:**

Students are introduced to metal cutting principles, cutting tool materials, types of cutting tools and its nomenclature. Students get orientation into clamping methods and jigs used in automated environment.

#### Module-1

Mechanics of Metal Cutting: Introduction, measurement of cutting forces and chip thickness, force components, chip formation and primary plastic deformation, shear plane and slip line theories for continuous chip formation. Modern Cutting Tool Materials: Material properties, HSS related materials, sintered tungsten carbide, cermets, ceramics, polycrystalline tools, tool coatings. Cutting tools: Basic types of cutting tools, turning tools, indexable inserts, groove geometry, edge preparation, wiper geometry, insert clamping methods, tool angles, threading tools, cutters.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation

#### Module-2

**Optimization:** Machining cost and production rate verses cutting speed, role of computerized optimization system, economic considerations, optimization of machining system.

**Tooling Requirements for CNC Machines:** Tool holding systems modular and quick change tool holding system, tool holder spindle connection, cutting tool clamping systems, milling cutter driver, side lock type chuck, collet chucks, hydraulic chucks, milling chucks. Tool magazines, Automatic tool changers.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation			
Modulo 2				

#### Module-3

**Location and Clamping Methods:** Basic principles of locating, locating methods &devices, Basic principles of clamping, clamping methods.

**Fixtures:** Definitions, General considerations, Machine considerations, Process considerations, Product considerations, Types of fixtures, Vice fixtures, Milling fixtures.

Teaching-Learning Process

Chalk and Talk and Power Point Presentation

Module-4

# xtures for Automation: Work holders for CNC Fixturing in EMS: Part h

**Fixtures for Automation:** Work holders for CNC, Fixturing in FMS: Part holding on Pallets, standard fixtures, pallet changers, pallet pool, flexible fixturing – principles and methodologies, modular fixturing system: T slot based, dowel pin based, fixturing components.

Teaching-Learning Process Chalk and Talk and Power Point Presentation

Module-5

**Plastics for Tooling Materials:** Introduction, Commonly used plastics for tooling, Epoxy plastics tools, Construction methods, Urethane dies, Force calculation for Urethane pressure pads.

Teaching-Learning Process

Chalk and Talk and Power Point Presentation

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#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- 2. Two assignments each of **20 Marks** or **one skill Development Activity of 40 marks** to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### **Semester End Examination:**

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### **Books**

- 1. Tool Design-Cyrol Donaldson, Tata McGraw Hill, India.ISBN 10: 0070153922
- 2. Fundamentals of Tool Design Edward G Hoffman, SME, USA. ISBN-10: 0872631346
- 3. Jigs & Fixtures- Joshi, P.H., , Second Edition, Tata McGraw-Hill Publishing Company Limited, New Delhi 2004. ISBN 10: 0070680736
- 4. Jigs and Fixture-Hiram E Grant, Tata McGraw-Hill, New Delhi, 2003
- 5. Tool Engineering & Design-G.Nagpal, Khanna publications, ISBN-13: 978-8174092038
- 6. Metal cutting and tool design-Dr. B.J. Ranganath, Vikas publishing house, ISBN,0706970888

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/v-3TmN4HhLc?list=PLwdnzlV3ogoW31clPN6Dn6c8la-n36vXk
- https://youtu.be/-NINgz6KQTA?list=PLOSWwFV98rfLAVnU2DJq8xO1LuFw6SXEa

#### **Skill Development Activities Suggested**

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# Course outcome (Course Skill Set)

At the end of the course the student will be able to:

Sl. No.	Description	Blooms Level
CO1	Select the cutting tool according to requirements and component design.	L1
CO2	Design the tooling requirement and customize the same for developing complex geometry components.	L3
CO3	Explain basic principles of locating & clamping. Discuss General considerations in design of drill jigs.	L1
CO4	Design flexible fixture for automation pre-processes.	L3
CO5	Demonstrate application of non-metal fixture	L3

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	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	3	2
CO2	3	2	1	2	2	1	2
CO3	3	2	1	2	2	2	2
CO4	3	2	1	2	1	1	1
CO5	3	2	1	3	1	2	2

1:Slight (low) 2:Moderate (medium) 3: Substantial (High) "-": no correlation

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#### Semester- 03

Micro Electro-Mechanical System						
Course Code	22MIA/MAR324	CIE Marks	50			
Teaching Hours/Week (L:P:SDA)	3:0:0	SEE Marks	50			
Total Hours of Pedagogy	40	Total Marks	100			
Credits	03	Exam Hours	03			

#### **Course Learning objectives:**

This course the student will develop and/or refine the following areas of knowledge:

- Know what types of MEMS devices there are and when it makes sense to fabricate one
- Understand the basic concepts of semiconductor device physics
- Understand the micromachining techniques, including what they are, when to use them, and what needs to be considered when using them
- Demonstrate proficiency in designing process sequences

#### Module-1

**Introduction**: Micro Electro-Mechanical Systems, Ultra Precision Engineering, Micro sensors, Micro-actuators, Microelectronics Fabrication, Micromachining, Mechanical MEMS, Thermal MEMS, MOEMS, Magnetic MEMS, RF MEMS, Micro-fluidic Systems, Bio and Chemo – Devices, MEMS Packages and Design Considerations, Micro-Instrumentation.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation					
	Module-2					

**Micro fabrication and Micromachining**: Integrated Circuit Processes, Bulk micromachining: Isotropic Etching and Anisotropic Etching, Wafer Bonding, High Aspect-Ratio Processes (LIGA)

Teaching-Learning Process Chalk and Talk and Power Point Presentation

Module-3

**Mechanical Sensors and Actuators**: Principles of Sensing and Actuation; Beam and Cantilever; Micro plates; Capacitive Effects; Piezoelectric material as Sensing and Actuating Elements; Strain Measurement; Pressure measurement; Flow Measurement using Integrated Paddle – Cantilever Structure; Pressure Measurement by Microphone; Shear mode Piezo actuator; Gripping Piezo actuator; Inchworm Technology.

Teaching-Learning Process Chalk and Talk and Power Point Presentation

### Module-4

**Thermal and Fluidic Micro Sensors and Actuators**: Thermal sensors, Electrical Sensors, Chemical and Biosensors Electromagnetic and Thermal micro actuation, Mechanical design of micro actuators, Micro actuator examples, Micro Fluidic systems, Fluid actuation methods, micro valves, micro pumps, micro motors-Micro actuator systems: Ink-Jet printer heads, Micro mirror TV Projector.

**Teaching-Learning Process**Chalk and Talk and Power Point Presentation

#### Module-5

**MEMS:** Characterization: Technologies for MEMS characterization, Scanning Probe. Microscopy (SPM): Atomic Force Microscopy (AFM), Scanning tunnelling microscopy (STM), Magnetic Force Microscopy, Scanning Electron Microscope, Laser Doppler vibrometer, Electronic Speckle Interference Pattern technology (ESPI).

Teaching-Learning Process Chalk and Talk and Power Point Presentation

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#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- Two assignments each of 20 Marks or one skill Development Activity of 40 marks to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### **Books**

- 1. Chang Liu, Foundations of MEMS, Pearson Education Inc., 2012.
- 2. Stephen D Senturia, Microsystem Design, Springer Publication, 2000.
- 3. Tai Ran Hsu, MEMS & Micro systems Design and Manufacture, TMH, New Delhi, 2002.

#### Web links and Video Lectures (e-Resources):

- https://nptel.ac.in/courses/108106165
- https://www.me.iitb.ac.in/~gandhi/me645/05L1\_coursecontents\_mtvn.pdf
- https://youtu.be/j9y0gfN9WMg?list=PL5873EDBDFB69BAD8

#### **Skill Development Activities Suggested:**

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#### Course outcome (Course Skill Set)

At the end of the course the student will be able to:

Sl. No.	Description	Blooms Level
CO1	Understand the operation of micro devices, micro systems and their applications (L2)	L1
CO2	Apply scaling laws that are used extensively in the conceptual design of micro devices and systems (L3)	L2
CO3	Choose a micromachining technique, such as bulk micromachining and surface micromachining for a specific MEMS fabrication process (L3)	L3
CO4	Simplify the design of micro devices, micro systems using the MEMS fabrication process (L4)	L2

# Mapping of COS and POs

	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	1	2	2	2
CO2	3	2	1	2	1	2	2
CO3	3	2	1	2	2	3	1
CO4	3	2	1	2	1	2	1

1:Slight (low) 2:Moderate (medium) 3: Substantial (High) "-": no correlation

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#### Semester- 03

Electric Vehicles							
Course Code	22MIA/MAR325	CIE Marks	50				
Teaching Hours/Week (L:P:SDA)	3:0:0	SEE Marks	50				
Total Hours of Pedagogy	40	Total Marks	100				
Credits	03	Exam Hours	03				

#### **Course Learning objectives:**

- Explain the need past, present and future of EV's
- Describe basic terms of EV parameters
- Explain major components of EV
- Describe energy storage technology and fuel cell

#### Module-1

**Introduction**: Need of electric drive, past present and future of EV's, Historical development of EV, current issues with EV, engineering philosophy of EV, concepts of EV, key EV technologies.

Teaching-Learning Process Chalk and Talk and Power Point Presentation

#### Module-2

**Basics terms of Electrical end EV parameters:** electrical terms, current, AC, DV voltage, power, conductors, insulators, resisters, relays, capacitors, solenoids, AC, DC motors and generators. EV parameters: weight and size parameters, force parameters, energy parameters and performance parameters

Teaching-Learning Process Chalk and Talk and Power Point Presentation

#### Module-3

**Introduction to Battery Operated Electric Vehicles(BOEV)**: Advantages, disadvantages, major components of BOEV, comparison with IC engine vehicles, flywheel energy storage, controller/inverter, regenerative braking, starting, driving and braking an EV, basic diagnostics and precautions, self diagnostics

Teaching-Learning Process Chalk and Talk and Power Point Presentation

# Module-4

**Energy storage technology:** Battery basics, different types of batteries (lithium-acid battery, lithium/alkaline, lithium ion, nickel metal hybrid) high discharge capacitors, battery rating, battery parameters, battery discharging and charging characteristics, battery chargers, battery indicating methods and devices.

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# Module-5

**Fuel cells:** Characteristics of fuel cells, fuel cell types- alkaline fuel cell, proton exchange membrane, direct methanol fuel cell, phosphoric acid fuel cell, molten carbonate fuel cell, solid oxide fuel cell, hydrogen storage systems, reformers, fuel cell EV.

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The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together.

#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- Two assignments each of 20 Marks or one Skill Development Activity of 40 marks to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### Books

- 1. Modern Electric Vehicle Technology, C C Chan& KT Chau, Oxfor University press 2001
- 2. Hybrid Electric and fuel cell vehicles, Jack Erjavec, Delmar, Cengage Learning, 2013
- 3. Electric and Hybrid Vehicles Design and Fundamentals, Iqbal Husain, CRC Press 2005
- 4. The Electric car, Michael H. Westbrook British library Cataloguing in Publication IET Power and energy series 38
- 5. Electric and Hybrid Vehicles, Tom Denton Rouledge 2016

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/UgtjRob5qMg?list=PLyqSpQzTE6M9spod-UH7Q69wQ3uRm5thr
- https://youtu.be/V004WUdpHeA?list=PLlYm0-AHZdZRLYSylFinxkspWmcgNvbtl
- https://youtu.be/omauHunp3EM?list=PLxApjaSnQGi5EN-fTsIxTKaXLQaVPKdor

#### **Skill Development Activities Suggested**

# Course outcome (Course Skill Set)

At the end of the course the student will be able to:

Sl. No.	Description	Blooms Level
CO1	Discuss the historical developments and basic terminologies of EV	L1
CO2	Describe the working of eclectic drives and compare with IC engine vehicles	L2
CO3	Demonstrate the energy storage techniques and Fuel cells	L3

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	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	1	1	1	2	2	1
CO2	3	2	3	1	1	1	2
CO3	3	2	1	2	2	1	2

1:Slight (low) 2:Moderate (medium) 3: Substantial (High) "-": no correlation

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# **Professional Elective 4**

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#### Semester- 03

Industrial Safety							
Course Code	22MIA/MAR331	CIE Marks	50				
Teaching Hours/Week (L:P:SDA)	03:00:00	SEE Marks	50				
Total Hours of Pedagogy	40	Total Marks	100				
Credits	03	Exam Hours	03				

#### **Course Learning objectives:**

- To impart knowledge on different facets and aspects of industrial systems safety
- To familiarize the student with tools, techniques and methodologies needed for prevention of occurrences of unsafe operations and accidents under different industrial settings
- To impart the knowledge of definition, function and types of maintenance activities
- To familiarize the different wear and corrosion mechanisms and their prevention methods
- To expose the students to different faults and their tracing mechanisms
- To impart the art of planning periodic and preventive maintenance mechanisms

#### Module-1

**Industrial safety:** Accident, causes, types, results and control, mechanical and electrical hazards, types, causes and preventive steps/procedure, describe salient points of factories act 1948 for health and safety, wash rooms, drinking water layouts, light, cleanliness, fire, guarding, pressure vessels, etc., Safety colour codes. Fire prevention and fire fighting, equipment and methods

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#### Module-2

**Fundamentals of maintenance engineering:** Definition and aim of maintenance engineering, Primary and secondary functions and responsibility of maintenance department, Types of maintenance, Types and applications of tools used for maintenance, Maintenance cost & its relation with replacement economy, Service life of equipment

Teaching-Learning Process

Chalk and Talk and Power Point Presentation

#### Module-3

Wear and Corrosion and their prevention: Wear- types, causes, effects, wear reduction methods, lubricants-types and applications, Lubrication methods, general sketch, working and applications, i. Screw down grease cup, ii. Pressure grease gun, iii. Splash lubrication, iv. Gravity lubrication, v. Wick feed lubrication vi. Side feed lubrication, vii. Ring lubrication, Definition, principle and factors affecting the corrosion. Types of corrosion, corrosion prevention methods.

**Teaching-Learning Process** 

Chalk and Talk and Power Point Presentation

#### Module-4

**Fault tracing:** Fault tracing-concept and importance, decision tree concept, need and applications, sequence of fault finding activities, show as decision tree, draw decision tree for problems in machine tools, hydraulic, pneumatic, automotive, thermal and electrical equipment's like, I. Any one machine tool, ii. Pump iii. Air compressor, iv. Internal combustion engine, v. Boiler, vi. Electrical motors, Types of faults in machine tools and their general causes.

**Teaching-Learning Process** 

Chalk and Talk and Power Point Presentation

#### Module-5

Periodic and preventive maintenance: Periodic inspection-concept and need, degreasing, cleaning and repairing schemes, overhauling of mechanical components, overhauling of electrical motor, common troubles and remedies of electric motor, repair complexities and its use, definition, need, steps and advantages of preventive maintenance. Steps/procedure for periodic and preventive maintenance of: I. Machine tools, ii. Pumps, iii. Air compressors, iv. Diesel generating (DG) sets, Program and schedule of preventive maintenance of mechanical and electrical equipment, advantages of preventive maintenance. Repair cycle concept and importance

**Teaching-Learning Process** 

Chalk and Talk and Power Point Presentation

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The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together.

#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- 2. Two assignments each of **20 Marks** or **one Skill Development Activity of 40 marks** to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### **Books**

- 1. Lindley R. Higgins, Lester Coridon Morrow, Maintenance Engineering Handbook, Da Information Services, 1977.
- 2. H. P. Garg, Maintenance Engineering, S. Chand and Company, 1987.
- 3. Audels, Pump-hydraulic Compressors, Mc Graw Hill Publication, 1992.
- 4. Winterkorn, Hans, Foundation Engineering Handbook, Chapman & Hall London, 1975

# Web links and Video Lectures (e-Resources):

- https://youtu.be/jFDWlKayrTc?list=PLbRMhDVUMngdXebaRB59KdKwstzuAovua
- https://youtu.be/v-eltsixu4l?list=PLRa9Tg6V1LmeFDszsCBdtCVOfge7dmnRK

#### **Skill Development Activities Suggested**

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#### Course outcome (Course Skill Set)

At the end of the course the student will be able to:

Sl. No.	Description	Blooms Level
CO1	describe the different facets and aspects of industrial systems safety	L2
CO2	demonstrate the use of tools, techniques and methodologies needed for prevention of	L4
	occurrences of unsafe operations and accidents under different industrial settings	
CO3	define the function and list the types of maintenance activities	L1
CO4	describe the concept of wear and corrosion mechanisms and their prevention methods	L2
CO5	enumerate the different faults and their tracing mechanisms	L3

# **Mapping of COS and POs**

	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	1	2
CO2	3	2	1	2	3	2	1
CO3	3	2	1	2	2	2	1
CO4	3	2	1	2	1	3	2
CO5	3	2	1	3	1	2	1

1:Slight (low) 2:Moderate (medium) 3: Substantial (High) "-": no correlation

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Non-Traditional Machining						
Course Code	22MIA/MAR332	CIE Marks	50			
Teaching Hours/Week (L:P:SDA)	03:00:00	SEE Marks	50			
Total Hours of Pedagogy	40	Total Marks	100			
Credits	03	Exam Hours	03			

#### **Course Learning objectives:**

Student will be in a position to appreciate the merits of non-traditional machining and its application in Industries Justify and demonstrate the benefits of non-traditional machining processes over traditional machining processes Students will be able to decide a process suitable for a particular material based on the availability of the sources

#### Module-1

Introduction: Need for non-traditional machining processes, Process selection, classification, comparative study of different processes. Ultra Sonic Machining: Definition, Mechanism of metal removal, elements of the process, Tool feed mechanisms, Theories of mechanics, effect of parameters, Different types of concentrators, horn design, applications, Limitations. Abrasive Jet Machining: Principle, Process parameters, Influence of process parameters on MRR, applications, advantages and disadvantages.

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#### Module-2

Water Jet Machining: Principle, Equipment, Operation, Application, Advantages and limitations of water Jet machinery. Thermal Metal Removal Processes: Electric discharge machining, Principle of operation, mechanism of metal removal, basic EDM circuitry, spark erosion generators, Analysis of relaxation type of circuit, material, removal rate in relaxation circuits, critical resistance parameters in Ro Circuit, Die electric fluids, Electrodes for spark erosion-surface finish, applications.

#### **Teaching-Learning Process**

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#### Module-3

Electro Chemical machining (ECM): Classification of ECM process, Principle of ECM, Chemistry of the ECM process, parameters of the process, Determination of the metal removal rate, dynamics of ECM process, Hydrodynamics of ECM process, polarization, Tool Design, advantages and disadvantages-applications. Electro Chemical grinding, Electro Chemical honing, Electrochemical deburring.

#### **Teaching-Learning Process**

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#### Module-4

Chemical Machining: Introduction, fundamental principle types of chemical machining, Maskants, Etchants, Advantages and disadvantages, applications Plasma arc Machining: Introduction, Plasma, Generation of Plasma and equipment, Mechanism of metals removal, PAM parameters, process characteristics, types of torches, applications Electron beam machining (EBM): Introduction, Equipment for production of Electron beam, Theory of electron beam machining, Thermal & Non thermal type, Process characteristics, applications.

#### **Teaching-Learning Process**

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#### Module-5

Laser Beam Machining: Introduction, principles of generation of lasers, Equipment and Machining Procedure, Types of Lasers, Process characteristics, advantages and limitations, applications of laser beam machining. Ion Beam Machining: principle, equipment, working, sputtering rate, applications. High Velocity forming processes: Introduction, development of specific process, selection, comparison of conventional and high velocity forming methods. Types of high velocity forming methods: explosion forming process, electro-hydraulics forming, magnetic pulse forming. Applications, Advantages and limitations

#### **Teaching-Learning Process**

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#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- 2. Two assignments each of **20 Marks** or **one Skill Development Activity of 40 marks** to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### Books

- 1. Modern Machining Process P.C Pandy& H.S Shan Tata McGraw Hill.
- 2. Modern Machining Processes P.K Mishra
- 3. Thermal Metal Cutting Processes-Dr.B.J.Ranganath,I K International,New Delhi.
- 4. New technology Bhattacharya, Institution of Engineers, India
- 5. Production technology HMT Tata McGraw Hill.
- 6. Metals hand book ASM Vol-3.
- 7. High velocity forming of metals F.M Wilson ASTME PreticeHall.
- 8. Modern Manufacturing Methods Adithan

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/06QxjEAMrKc?list=PLwFw6Nkm8oWqFJUxiUuu5c0uHK076lz2K
- https://youtu.be/Sfj8 9oRCNk

# **Skill Development Activities Suggested**

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### Course outcome (Course Skill Set)

At the end of the course the student will be able to:

Sl. No.	Description	Blooms Level
CO1	To demonstrate the need for development of newer/ non-traditional machining	L1
	processes	
CO2	able to identify different energy sources like fluid motion, electric current, high speed	L2
	electrons, high energy radiation, etc	
CO3	To analyze the concept, mechanism, parameters associated with the processes.	L4
CO4	To demonstrate the operational principles, advantages applications, limitations of the	L1
	various non-traditional machining processes.	

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TP 0							
	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	1	2
CO2	3	2	1	2	3	3	2
CO3	1	2	1	2	2	1	2
CO4	3	2	1	2	1	3	1

1:Slight (low) 2:Moderate (medium) 3: Substantial (High) "-": no correlation

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Flexible Manufacturing System					
Course Code	22MIA/MAR333	CIE Marks	50		
Teaching Hours/Week (L:P:SDA)	03:00:00	SEE Marks	50		
Total Hours of Pedagogy	40	Total Marks	100		
Credits	3	Exam Hours	3		

#### **Course Learning objectives:**

To make student understand

- The need for flexibility in manufacturing industries
- To learn the development and implementation of an FMS
- To learn the different types of automated material handling systems its design and calculations for different applications of both AS/RS

#### Module-1

**FMS Introduction and Description**: Definition of FMS, Types of flexibility, Types of FMS, Levels of Flexibility, FMS Components, FMS Layout Configurations, FMS Applications and Benefits, Objectives and Aims of an FMS, FMS Planning and Implementation issues, Advantages and Disadvantages of FMS Implementation, Quantitative Analysis of Flexible Manufacturing Systems.

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eaching-Learning Process	Chalk and Talk and Power Point Presentation

#### Module-2

**Automated Material Movement and Storage System.** Introduction, Types of AGVs, ASRS systems available, Analysis of AGV systems, ASRS, , Advance ASRS, Analysis of ASRS, Quantitative Analysis, Storage system performance, Carousel storage system, WIP storage system, Interfacing handling storage with manufacturing.

Teaching-Learning Process         Chalk and Talk and Power Point Presentation						
Module-3						
EMC System Hardware and Software Str	MAC System Hardware and Software Structure: System Hardware and Conoral Euestionality. Coll. controllers					

**FMS System Hardware and Software Structure**: System Hardware and General Functionality, Cell controllers, Communication Networks, FMS Software Structure, Activities and Functions of FMS Software, Types of FMS Software Modules, Computer Simulation, functions of an FMS host computer

Teaching-Learning Process	Chalk and Talk and Power Point Presentation						
	Module-4						

**Scheduling & Loading of FMS**:Introduction, Scheduling of operations on a single machine, 2 machine flow shop scheduling, 2 machine job shop scheduling, 3 machine flow shop scheduling, scheduling 'n' operations on 'n' machines, Scheduling rules, loading problems, material Handling system schedule. Problems.

Scheduling rules, loading problems, material Handling system schedule. Problems.				
Teaching-Learning Process	Chalk and Talk and Power Point Presentation			

# Module-5

**Cutting tool and Tool Management**: Introduction, tool management, Tool Strategies, tool preset, Identification and Data Transfer, Tool Monitoring and fault detection, Experimental setup and Data collection.

**Group Technology and Cellular Manufacturing**: Introduction, Part families, parts classification and coding, production flow analysis, Machine cell design, Benefits of Group Technology.

Teaching-Learning Process	Chalk and Talk and Power Point Presentation

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#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- Two assignments each of 20 MarksoroneSkill Development Activity of 40 marks to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### **Books**

- 1. Groover, Mikell P. (2002), 2/e, " Automation, Production Systems & Computer Integrated Manufacturing", Pearson Education or PHI
- 2. Viswanadhan, N. & Narahari, Y. (1998), "Performance Modelling of Automated Manufacturing Systems", PHI
- 3. Pinedo, Michael & Chao, Xiuly (1999), "Operations Scheduling with Applications in Manufacturing & Services", McGraw Hill International Editions (with 2 Floppy Disks of LEKIN Scheduling Software)
- 4. Kelton, Sadowsky & Sadowsky, "Simulation with ARENA",2/e, McGraw Hill International Editions (with CD of ARENA Simulation Software)
- 5. Radhakrishnan, Subramanyan, "CAD / CAM / CIM", John Wiley
- 6. Rao, PN, Tewari NK, Kundra TK, "Computer Aided Manufacturing", TMH
- 7. Rong, Yeming; "Computer Aided Fixture Design", Marcel Dekker, ISBN 0-8247-9961-5
- 8. Hobbs, "Lean Manufacturing Implementation", J. Ross Publishing, ISBN 1-932150-14-2 6. Chowdiah, Gargesa & Kumar, "Agile Manufacturing", TMH

#### Web links and Video Lectures (e-Resources):

- https://youtu.be/tiarT1YS-IM
- https://youtu.be/YoslM2Sxihs

# **Skill Development Activities Suggested**

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# Course outcome (Course Skill Set)

At the end of the course the student will be able to:

Sl. No.	Description	Blooms Level
CO1	The students will get a clear idea of importance of an FMS system in present	L1
	manufacturing world	
CO2	The student will learn the different types of FMS layouts , material handling and retrieval	L2
	systems	
CO3	They will be able to solve the sequencing problems for different cases and tool	L2
	management.	

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	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	1	1	2	2
CO2	3	3	2	3	3	1	2
CO3	3	1	2	2	1	3	1

1:Slight (low) 2:Moderate (medium) 3: Substantial (High) "-": no correlation

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Total Quality Management						
Course Code	22MIA/MPM/MST/MPT/MAR334	CIE Marks	50			
Teaching Hours/Week (L:P:SDA)	03:00:00	SEE Marks	50			
Total Hours of Pedagogy	40	Total Marks	100			
Credits	03	Exam Hours	03			

#### **Course Learning objectives:**

- To give an overview of quality and TQM and explaining the salient contributions of Quality Gurus like Deming, Juran and Crosby. General barriers in implementing TQM.
- To study the TQM concepts like customer Focus, Employee Focus and their involvement, continuous process improvement and Supplier Management.
- To learn the basic and new seven management tools, Quality concepts like Six sigma, Failure mode effect analysis
- To explore industrial applications of Quality function deployment, Taguchi quality concepts and TPM.
- Detailed exposure to students on various quality systems like ISO and its standards.

#### Module-1

Introduction: Need for quality - Evolution of quality - Definitions of quality - Dimensions of product and service quality - Basic concepts of TQM - TQM Framework - Contributions of Deming, Juran and Crosby - Barriers to TQM - Quality statements — Customer focus - Customer orientation, Customer satisfaction, Customer complaints, and Customer retention - Cost of Quality

**Teaching-Learning Process** Chalk and Talk and Power Point Presentation

#### Module-2

**TQM Principles:** Leadership - Strategic quality planning, Quality Councils - Employee involvement - Motivation, Empowerment, Team and Teamwork, Quality circles Recognition and Reward, Performance appraisal - Continuous process improvement - PDCA cycle, 5S, Kaizen - Supplier partnership - Partnering, Supplier selection, Supplier Rating.

**Teaching-Learning Process** Chalk and Talk and Power Point Presentation

#### Module-3

**TQM Tools & Techniques – I:** The seven traditional tools of quality - New management tools - Six sigma: Concepts, Methodology, applications to manufacturing, service sector including IT - Benchmarking - Reason to bench mark, Bench marking process - FMEA - Stages, Types.

**Teaching-Learning Process** Chalk and Talk and Power Point Presentation

#### Module-4

**TQM Tools & Techniques – II:** Control Charts - Process Capability - Concepts of Six Sigma - Quality Function Development (QFD) - Taguchi quality loss function - TPM - Concepts, improvement needs - Performance measures.

**Teaching-Learning Process** Chalk and Talk and Power Point Presentation

#### Module-5

**QUALITY SYSTEMS Need for ISO 9000 - ISO 9001-2008:** Quality System - Elements, Documentation, Quality Auditing - QS 9000 - ISO 14000 - Concepts, Requirements and Benefits - TQM Implementation in manufacturing and service sectors.

Teaching-Learning Process Chalk and Talk and Power Point Presentation

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#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- 2. Two assignments each of **20 Marks** or **one Skill Development Activity of 40 marks** to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### Semester End Examination:

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### **Books**

- 1. Dale H. Besterfiled, et at., "Total quality Management", Third Edition, Pearson Education Asia, Indian Reprint, 2006.
- 2. James R. Evans and William M. Lindsay, "The Management and Control of Quality", 8th Edition, First Indian Edition, Cengage Learning, 2012. www.padeepz.net www.padeepz.net
- 3. Suganthi.L and Anand Samuel, "Total Quality Management", Prentice Hall (India) Pvt. Ltd., 2006.
- 4. Janakiraman. B and Gopal .R.K., "Total Quality Management Text and Cases", Prentice Hall (India) Pvt. Ltd., 2006

# Web links and Video Lectures (e-Resources):

- https://youtu.be/5pMWmU\_8lfl?list=PLPjSqlTyvDeUUUwunyiwq41yJZofQEzMI
- https://youtu.be/VxNIYCMr1Nc?list=PLueDbnzoKDZ-ZIJigjav-j8ZWz5CEoz-0

#### **Skill Development Activities Suggested**

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# Course outcome (Course Skill Set)

At the end of the course the student will be able to:

Sl. No.	Description	Blooms Level
CO1	To realize the importance of significance of quality	L1
CO2	Manage quality improvement teams	L2
CO3	Identify requirements of quality improvement programs	L2

# **Mapping of COs and POs**

	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	1	1	2	2	2	1
CO2	3	2	1	1	2	3	2
CO3	3	3	2	1	2	2	3

1:Slight (Low) 2:Moderate (Medium) 3: Substantial (High) "-": No correlation

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Advanced Materials and Process						
Course Code 22MIA/MAR335 CIE Marks 50						
Teaching Hours/Week (L:P:SDA)	3:0:0	SEE Marks	50			
Total Hours of Pedagogy	40	Total Marks	100			
Credits	03	Exam Hours	03			

#### **Course Learning objectives:**

This course provides a comprehensive knowledge of production, structure, property, function relation and application of a number of advanced materials used in industrial applications

#### Module-1

Classification and Characteristics: Metals, Non ferrous Metals and Ferrous Metals, classification of Ferrous Metals and Non Ferrous Metals, Types of Ceramics, Polymers and composites and classification of composites. General Properties and Structure: Atoms, molecules bonds in solids, Crystalline - Defects in Metallic structure, Dislocations and plastic deformation - Strengthening mechanism - grain size, dislocation - Cold work, precipitation hardening, dispersion hardening - phase reactions, fatigue and Creep behaviour

Teaching-Learning Process

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#### Module-2

**Ferrous Alloys:** iron carbon equilibrium diagrams - Steels and cast irons - properties, structure, composition and applications transformation hardening in steels - TIT diagrams - Heat treatment processes - Effect of alloying elements - High alloy steels, Stainless steel types, tool Steels, Manganese steels, heat resistant steels, HSLA, Managing steels. Non Ferrous Alloys: Alloys of copper, Aluminium, nickel, magnesium, titanium, lead, tin, Zinc - composition, heat treatment, structure, properties and application.

**Teaching-Learning Process** 

Chalk and Talk and Power Point Presentation

# Module-3

**Polymers and Polymerizations:** Structure and properties of thermoplastics and thermo sets – Engineering Applications - property modifications - Mechanical and thermal behaviour – processing methods Ceramics: Nature and structure of Ceramics - Refractory Abrasives glasses - glass ceramics - Advanced ceramics processing methods.

**Teaching-Learning Process** 

Chalk and Talk and Power Point Presentation

# Module-4

**Composites:** Definition - classification and characteristics of composite materials - Volume fraction - laminated composites particulate composites, fibrous composites - Types of reinforcements, their shape and size - production and properties of fiber reinforced plastics, Metal Matrix composites and ceramic matrix composites - Applications.

**Teaching-Learning Process** 

Chalk and Talk and Power Point Presentation

# Module-5

**Processing of Polymers:** composites, ceramics - thermal spraying - Ion beam machining diamond coating techniques-tribological applications

**Teaching-Learning Process** 

Chalk and Talk and Power Point Presentation

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The weightage of Continuous Internal Evaluation (CIE) is 50% and for Semester End Exam (SEE) is 50%. The minimum passing mark for the CIE is 50% of the maximum marks. Minimum passing marks in SEE is 40% of the maximum marks of SEE. A student shall be deemed to have satisfied the academic requirements and earned the credits allotted to each subject/ course if the student secures not less than 50% (50 marks out of 100) in the sum total of the CIE (Continuous Internal Evaluation) and SEE (Semester End Examination) taken together.

#### **Continuous Internal Evaluation:**

- 1. Three Unit Tests each of 20 Marks
- Two assignments each of 20 MarksoroneSkill Development Activity of 40 marks to attain the COs and POs
- 3. The sum of three tests, two assignments/skill Development Activities, will be scaled down to 50 marks

CIE methods /question paper is designed to attain the different levels of Bloom's taxonomy as per the outcome defined for the course.

#### **Semester End Examination:**

- 1. The SEE question paper will be set for 100 marks and the marks scored will be proportionately reduced to 50.
- 2. The question paper will have ten full questions carrying equal marks.
- 3. Each full question is for 20 marks. There will be two full questions (with a maximum of four sub-questions) from each module.
- 4. Each full question will have a sub-question covering all the topics under a module.
- 5. The students will have to answer five full questions, selecting one full question from each module

#### **Suggested Learning Resources:**

#### **Books**

- 1. Engineering Metallurgy Raymond and Higgens ELBS/EA
- 2. Introduction to Material Science and Engineering James.F.Shackleford Mc Millan, NY 7th edition.
- 3. Powder Metallurgy-Metals Hand Book -ASM, USA Vol.7, 1974.
- 4. Composite Materials Science and Engineering Chawla K.K., Springer Verlag, Newyork 2nd edition, 1998.
- 5. Cast Metal Matrix Composites ASM Metals Hand Book P.K. Rohagti VI5.
- 6. Elements of Material Science and Engineering Van Vlack L.H. Addison Wesley, NY 1989.
- 7. Material science and metallurgy by Calliester, John Willey & Sons.

#### Web links and Video Lectures (e-Resources):

- $\bullet \quad \text{https://youtu.be/MtqugJcsHZs?list=PLbRMhDVUMngdzwQyMgoUgdaGBqi\_p4nVM} \\$
- https://youtu.be/KMcsjCXfLQw?list=PLyAZSyX8Qy5Am\_2StOOQ5vCUE3VIcAenE

# **Skill Development Activities Suggested**

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# Course outcome (Course Skill Set)

At the end of the course the student will be able to:

SI. No.	Description	Blooms Level
CO1	Understand and apply the various processing and manufacturing techniques	L1
CO2	Understand and apply the techniques and their characteristics/limitations of synthesis of	L1
	polymers	
CO3	Understand the structure-processing-property relationship of metals and polymers.	L2
CO4	Understand the basic issues involved in polymer blends, metal matrix composites and	L3
	ceramic matrix composites	
CO5	Understand the significance of alloying element and phase diagrams.	L2

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	PO1	PO2	PO3	PO4	PO5	PO6	PO7
CO1	3	2	1	2	2	2	3
CO2	3	2	1	2	1	2	1
соз	3	2	1	2	2	2	3
CO4	3	2	1	2	1	2	3
CO5	3	2	1	3	1	1	2

1:Slight (low) 2:Moderate (medium) 3: Substantial (High) "-": no correlation

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PROJECT WORK PHASE – 1					
Course Code	22MIA34	CIE Marks	100		
Number of contact Hours/Week	0-6-0	SEE Marks			
Credits	03	Exam Hours			

### Course objectives:

- Support independent learning.
- Guide to select and utilize adequate information from varied resources maintaining ethics.
- Guide to organize the work in the appropriate manner and present information (acknowledging the sources) clearly.
- Develop interactive, communication, organisation, time management, and presentation skills.
- Impart flexibility and adaptability.
- Inspire independent and team working.
- Expand intellectual capacity, credibility, judgement, intuition.
- Adhere to punctuality, setting and meeting deadlines.
- Instil responsibilities to oneself and others.
- Train students to present the topic of project work in a seminar without any fear, face audience confidently, enhance communication skill, involve in group discussion to present and exchange ideas.

**Project Phase-1:** The project work shall be carried out individually. However, in case a disciplinary or interdisciplinary project requires more participants, then a group consisting of not more than three shall be permitted.

Students in consultation with the guide/co-guide (if any) in disciplinary project or guides/co-guides (if any) of all departments in case of multidisciplinary projects, shall pursue a literature survey and complete the preliminary requirements of the selected Project work. Each student shall prepare a relevant introductory project document, and present a seminar.

#### **Course Outcomes:**

At the end of the course the student will be able to:

- Demonstrate a sound technical knowledge of their selected project topic.
- Undertake problem identification, formulation, and solution.
- Design engineering solutions to complex problems utilising a systems approach.
- Communicate with engineers and the community at large in written an oral forms.
- Demonstrate the knowledge, skills and attitudes of a professional engineer.

#### **Continuous Internal Evaluation**

- CIE marks shall be awarded by a committee comprising of HoD as Chairman, all Guide/s and co-guide/s (if any) and a senior faculty of the concerned departments. The CIE marks awarded for project work phase -1, shall be based on the evaluation of Project Report, Project Presentation skill, and performance in the Question-and-Answer session in the ratio of **50:25:25**.
- There will be no SEE.

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INTERNSHIP						
Course Code	22MIAI36	CIE Marks	50			
Number of contact Hours/Week	6 Weeks	SEE Marks	50			
Credits	06	Exam Hours	03			

#### Course Objectives:

Internship/Professional practice provide students the opportunity of hands-on experience that include personal training, time and stress management, interactive skills, presentations, budgeting, marketing, liability and risk management, paperwork, equipment ordering, maintenance, responding to emergencies etc.

The objectives are further,

- To put theory into practice.
- To expand thinking and broaden the knowledge and skills acquired through course work in the field.
- To relate to, interact with, and learn from current professionals in the field.
- To gain a greater understanding of the duties and responsibilities of a professional.
- To understand and adhere to professional standards in the field.
- To gain insight to professional communication including meetings, memos, reading, writing, public speaking, research, client interaction, input of ideas, and confidentiality.
- To identify personal strengths and weaknesses.
- To develop the initiative and motivation to be a self-starter and work independently.

**Internship:** Students under the guidance of internal guide/s and external guide shall take part in all the activities regularly to acquire as much knowledge as possible without causing any inconvenience at the place of internship.

Each student, is required to

- Present the seminar on the internship orally and/or through power point slides.
- Answer the queries and involve in debate/discussion.
- Submit the report duly certified by the external guide.
- The participants shall take part in discussion to foster friendly and stimulating environment in which the students are motivated to reach high standards and become self-confident.

#### **Course outcomes:**

At the end of the course the student will be able to:

- Gain practical experience within industry in which the internship is done.
- Acquire knowledge of the industry in which the internship is done.
- Apply knowledge and skills learned to classroom work.
- Develop a greater understanding about career options while more clearly defining personal career goals.
- Experience the activities and functions of professionals.
- Develop and refine oral and written communication skills.
- Identify areas for future knowledge and skill development.
- Expand intellectual capacity, credibility, judgment, intuition.
- Acquire the knowledge of administration, marketing, finance and economics.

#### **Continuous Internal Evaluation**

CIE marks for the Internship report, presentation and question and answer session shall be awarded in the ratio of 50:25:25 for the **total CIE of 50 marks** by the committee constituted for the purpose by the Head of the Department. The committee shall consist of three faculty from the department with committee comprising of HoD as Chairman, all Guide/s and co-guide/s (if any) and a senior faculty of the concerned departments.

#### **Semester End Examination**

SEE marks for the internship report (30 marks), seminar (20 marks) and question and answer session (10 marks) shall be awarded in the ratio of 50:25:25 for the **total SEE of 50 marks** (based on the quality of report and presentation skill, participation in the question and answer session) by the examiners appointed by the University.

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IV SEMESTER					
PROJECT WORK PHASE -2					
Course Code	22MIA41	CIE Marks	100		
Number of contact Hours/Week	8 Hours/Week	SEE Marks	100		
Credits	18	Exam Hours	03		

### **Course Objectives:**

- To support independent learning.
- To guide to select and utilize adequate information from varied resources maintaining ethics.
- To guide to organize the work in the appropriate manner and present information (acknowledging the sources) clearly.
- To develop interactive, communication, organisation, time management, and presentation skills.
- To impart flexibility and adaptability.
- To inspire independent and team working.
- To expand intellectual capacity, credibility, judgement, intuition.
- To adhere to punctuality, setting and meeting deadlines.
- To instill responsibilities to oneself and others.
- To train students to present the topic of project work in a seminar without any fear, face audience confidently, enhance communication skill, involve in group discussion to present and exchange ideas.

**Project Work Phase - II:** Students in consultation with the guide/co-guide (if any) in disciplinary project or guides/co-guides (if any) of all departments in case of multidisciplinary projects, shall continue to work of Project Work phase -1to complete the Project work. Each student / batch of students shall prepare project document, and present a seminar. CIE marks shall be awarded by a committee comprising of HoD as Chairman, all Guide/s and co-guide/s (if any) and a senior faculty of the concerned departments. The CIE marks awarded for project work phase -2, shall be based on the evaluation of Project Report, Project Presentation skill, and performance in the Question-and-Answer session in the ratio of 50:25:25.

SEE shall be at the end of IV semester. Project work evaluation and Viva-Voce examination (SEE), after satisfying the plagiarism check, shall be as per the University norms.

#### Course Outcomes:

At the end of the course the student will be able to:

- Present the project and be able to defend it.
- Make links across different areas of knowledge and to generate, develop and evaluate ideas and information so as to apply these skills to the project task.
- Habituated to critical thinking and use problem solving skills
- Communicate effectively and to present ideas clearly and coherently in both the written and oral forms.
- Work in a team to achieve common goal.
- Learn on their own, reflect on their learning and take appropriate actions to improve it.

