

# CBCS SCHEME

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18RA61

## Sixth Semester B.Tech. Degree Examination, June/July 2023 PLC and SCADA

Time: 3 hrs.

Max. Marks: 100

*Note: Answer any FIVE full questions, choosing ONE full question from each module.*

### Module-1

- 1 a. Draw a block diagram of typical PLC and explain the functions of each block. (10 Marks)
- b. Explain with help of neat flow chart, the working process of processor S/W /Executive S/W. (10 Marks)

OR

- 2 a. Give the technical definitions of PLC. Describe the characteristics function of a typical PLC. (08 Marks)
- b. List and explain the different types of PLCs. (07 Marks)
- c. List the advantages of PLC over relay. (05 Marks)

### Module-2

- 3 a. List and explain the various input output program symbols used in ladder diagram taking case of numbering system. (08 Marks)
- b. Design and explain an equivalent ladder diagram for AND gate, NAND gate, NOR gate and XOR gate. (12 Marks)

OR

- 4 a. Draw a equivalent ladder diagram for multiplexer (4:1) (8:1) and demultiplexer (1:4). (12 Marks)
- b. State and explain the De Morgan theorem and deduce the ladder diagram. (08 Marks)

### Module-3

- 5 a. List and explain the timer instruction used in all PLCs. (07 Marks)
- b. Explain the format of timer instruction element and address timer. (08 Marks)
- c. Design equivalent ladder diagram for ON delay instructions. (05 Marks)

OR

- 6 a. Explain the operation of PLC counterup and down with relevant ladder diagram. (10 Marks)
- b. List and explain the comparison instruction used in PLC program. (10 Marks)

### Module-4

- 7 a. With neat block diagram, explain the system overview of I/O module and SLC 100 combination of I/O module. (10 Marks)
- b. Explain sinking and sourcing module with complete block diagram or circuit diagram. (10 Marks)

Important Note : 1. On completing your answers, compulsorily draw diagonal cross lines on the remaining blank pages.  
2. Any revealing of identification, appeal to evaluator and /or equations written eg, 42+8 = 50, will be treated as malpractice.

OR

- 8 a. Explain the following with diagram:
- i) Power conversion
  - ii) Threshold detection
  - iii) Isolation.
- (08 Marks)
- b. Explain the typical block diagram of analog voltage I/P module. (08 Marks)
- c. Write short notes on input output module in Hazardous power supply requirement. (04 Marks)

**Module-5**

- 9 a. What is SCADA differentiate between PLCs and SCADA system? (08 Marks)
- b. Explain the SCADA architecture for distribute system and network system. (08 Marks)
- c. List the feature and application of SCADA. (04 Marks)

OR

- 10 a. Draw and explain the typical SCADA architecture system. (10 Marks)
- b. Explain with neat sketch the SCADA system. Used in petroleum refining process system. (10 Marks)

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