

CBCS SCHEME

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18RA61

Sixth Semester B.Tech. Degree Examination, June/July 2023 PLC and SCADA

Time: 3 hrs.

Max. Marks: 100

Note: Answer any FIVE full questions, choosing ONE full question from each module.

Module-1

- 1 a. Draw a block diagram of typical PLC and explain the functions of each block. (10 Marks)
b. Explain with help of neat flow chart, the working process of processor S/W /Executive S/W. (10 Marks)

OR

- 2 a. Give the technical definitions of PLC. Describe the characteristics function of a typical PLC. (08 Marks)
b. List and explain the different types of PLCs. (07 Marks)
c. List the advantages of PLC over relay. (05 Marks)

Module-2

- 3 a. List and explain the various input output program symbols used in ladder diagram taking case of numbering system. (08 Marks)
b. Design and explain an equivalent ladder diagram for AND gate, NAND gate, NOR gate and XOR gate. (12 Marks)

OR

- 4 a. Draw a equivalent ladder diagram for multiplexer (4:1) (8:1) and demultiplexer (1:4). (12 Marks)
b. State and explain the De Morgan theorem and deduce the ladder diagram. (08 Marks)

Module-3

- 5 a. List and explain the timer instruction used in all PLCs. (07 Marks)
b. Explain the format of timer instruction element and address timer. (08 Marks)
c. Design equivalent ladder diagram for ON delay instructions. (05 Marks)

OR

- 6 a. Explain the operation of PLC counterup and down with relevant ladder diagram. (10 Marks)
b. List and explain the comparison instruction used in PLC program. (10 Marks)

Module-4

- 7 a. With neat block diagram, explain the system overview of I/O module and SLC 100 combination of I/O module. (10 Marks)
b. Explain sinking and sourcing module with complete block diagram or circuit diagram. (10 Marks)

OR

- 8 a. Explain the following with diagram:
- i) Power conversion
 - ii) Threshold detection
 - iii) Isolation.
- b. Explain the typical block diagram of analog voltage I/P module.
- c. Write short notes on input output module in Hazardous power supply requirement.

(08 Marks)

(08 Marks)

(04 Marks)

Module-5

- 9 a. What is SCADA differentiate between PLCs and SCADA system?
- b. Explain the SCADA architecture for distribute system and network system.
- c. List the feature and application of SCADA.

(08 Marks)

(08 Marks)

(04 Marks)

OR

- 10 a. Draw and explain the typical SCADA architecture system.
- b. Explain with neat sketch the SCADA system. Used in petroleum refining process system.

(10 Marks)

(10 Marks)

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