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18SM822

## Eighth Semester B.Tech. Degree Examination, June/July 2024

### Non Destructive Testing and Evaluation

Time: 3 hrs.

Max. Marks: 100

**Note: Answer any FIVE full questions, choosing ONE full question from each module.**

#### Module-1

- 1 a. Define Non destructive testing. Compare non destructive testing with mechanical or destructive testing. (10 Marks)
- b. Describe the merits and limitations of Non-destructive testing. (10 Marks)

**OR**

- 2 a. Define aided and unaided visual inspection and explain microscope and telescope aid for visual inspection. (10 Marks)
- b. Explain Borescope and Holography. (10 Marks)

#### Module-2

- 3 a. Explain the principle of liquid penetrant test with a neat sketch and types of penetrants. (10 Marks)
- b. List the types of developers and explain water washable method of liquid pentrant testing. (10 Marks)

**OR**

- 4 a. Explain the principle of magnetic particle testing with a neat sketch. (10 Marks)
- b. Write a note on principle and methods of demagnetization. (10 Marks)

#### Module-3

- 5 a. What is thermography testing? What are classifications of thermography testing? Explain with neat sketch any two of them. (10 Marks)
- b. Explain Infrared radiation and infrared detectors with neat sketch. (10 Marks)

**OR**

- 6 a. Explain with a neat sketch principle of Eddy current testing and list its applications. (10 Marks)
- b. Explain absolute and differential arrangement of coils used in eddy current inspection. (10 Marks)

#### Module-4

- 7 a. Explain A-scan, B-scan and C-scan modes of display. (10 Marks)
- b. Explain the working principle of ultrasonic testing with a neat sketch. (10 Marks)

**OR**

- 8 a. Explain with sketches the following : (10 Marks)
  - i) Angle beam units ii) Dual elements units iii) Immersion type unit iv) Straight beam unit.
- b. Explain with a neat sketch principle of acoustic emission technique and list its applications. (10 Marks)

#### Module-5

- 9 a. With a neat sketch explain the principle of radiography inspection and its applications. (10 Marks)
- b. Write short notes with respect to radiography i) Types and use of filter and screens (10 Marks)
- ii) Geometric factors iii) characteristics of films.

**OR**

- 10 a. Explain with a neat sketch, construction and principle of Fluoroscopy testing. (10 Marks)
- b. Explain computed tomography. (10 Marks)

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Important Note : 1. On completing your answers, compulsorily draw diagonal cross lines on the remaining blank pages.  
2. Any revealing of identification, appeal to evaluator and /or equations written eg. 42+8 = 50, will be treated as malpractice.