

# CBCS SCHEME

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18SM822

## **Eighth Semester B.Tech. Degree Examination, June/July 2024** **Non Destructive Testing and Evaluation**

Time: 3 hrs.

Max. Marks: 100

**Note: Answer any FIVE full questions, choosing ONE full question from each module.**

### Module-1

- 1 a. Define Non destructive testing. Compare non destructive testing with mechanical or destructive testing. (10 Marks)  
b. Describe the merits and limitations of Non-destructive testing. (10 Marks)

**OR**

- 2 a. Define aided and unaided visual inspection and explain microscope and telescope aid for visual inspection. (10 Marks)  
b. Explain Borescope and Holography. (10 Marks)

### Module-2

- 3 a. Explain the principle of liquid penetrant test with a neat sketch and types of penetrants. (10 Marks)  
b. List the types of developers and explain water washable method of liquid pentrant testing. (10 Marks)

**OR**

- 4 a. Explain the principle of magnetic particle testing with a neat sketch. (10 Marks)  
b. Write a note on principle and methods of demagnetization. (10 Marks)

### Module-3

- 5 a. What is thermography testing? What are classifications of thermography testing? Explain with neat sketch any two of them. (10 Marks)  
b. Explain Infrared radiation and infrared detectors with neat sketch. (10 Marks)

**OR**

- 6 a. Explain with a neat sketch principle of Eddy current testing and list its applications. (10 Marks)  
b. Explain absolute and differential arrangement of coils used in eddy current inspection. (10 Marks)

### Module-4

- 7 a. Explain A-scan, B-scan and C-scan modes of display. (10 Marks)  
b. Explain the working principle of ultrasonic testing with a neat sketch. (10 Marks)

**OR**

- 8 a. Explain with sketches the following :  
i) Angle beam units ii) Dual elements units iii) Immersion type unit iv) Straight beam unit. (10 Marks)  
b. Explain with a neat sketch principle of acoustic emission technique and list its applications. (10 Marks)

### Module-5

- 9 a. With a neat sketch explain the principle of radiography inspection and its applications. (10 Marks)  
b. Write short notes with respect to radiography i) Types and use of filter and screens ii) Geometric factors iii) characteristics of films. (10 Marks)

**OR**

- 10 a. Explain with a neat sketch, construction and principle of Fluoroscopy testing. (10 Marks)  
b. Explain computed tomography. (10 Marks)

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Important Note : 1. On completing your answers, compulsorily draw diagonal cross lines on the remaining blank pages.  
2. Any revealing of identification, appeal to evaluator and /or equations written eg. 42+8 = 50, will be treated as malpractice.